# Classical and the Bayesian Estimation of Process Capability Index $C_{py}$ : A Comparative Study

Sumit Kumar

Department of Mathematics, Chandigarh University, Mohali, Punjab, India E-mail: stats.sumitbhal@gmail.com

> Received 04 September 2021; Accepted 09 February 2022; Publication 16 March 2022

# Abstract

In this study, to estimate the process capability index  $C_{py}$  when the process follows different distributions (Lindley, Xgamma, and Akash distributions), I have used five methods of estimation, namely, the maximum likelihood method of estimation, the least and weighted least squares method of estimation, the maximum product of spacings method of estimation, and the Bayesian method of estimation. The Bayesian estimation is studied for symmetric loss function with the help of the Metropolis-Hastings algorithm method. The Metropolis-Hastings algorithm approach is used to study Bayesian estimation for symmetric loss functions. Four bootstrap approaches and Bayesian methods are used to create confidence intervals for the index  $C_{py}$ . Based on their respective MSEs/risks for point estimates of  $C_{py}$  and average widths (AWs) for interval estimates, I have investigated the performance of various estimators. To assess the accuracy of the various approaches, Monte Carlo simulations are conducted. It is found that the Bayes estimates performed better than the considered classical estimates in terms of their

Journal of Reliability and Statistical Studies, Vol. 15, Issue 1 (2022), 153–186. doi: 10.13052/jrss0974-8024.1517 © 2022 River Publishers

corresponding risks. To illustrate the performance of the proposed methods, two real data sets are analyzed.

**Keywords:** Bootstrap confidence interval, process capability index, Lindley distribution, Xgamma distribution, Akash distribution.

### 1 Introduction

Effective management and evaluation of output service quality is a prominent topic in the manufacturing industry. The most generally used indices to judge the processes appear to be process capability indices (PCIs), which are particularly popular among industries for evaluating (manufacturing) processes since they are dimensionless, easy to read, and comprehensible. Despite their flaws, these indexes are frequently employed in a range of industries, owing to the single-number summary's simplicity and attraction to engineers and management. The most commonly utilised PCIs are  $C_{p,r}$ ,  $C_{pk}$ ,  $C_{pmk}$ , and Cpm [see Juran (1974), Kane (1986), Chan et al. (1988), and Pearn et al. (1992)]. They are predicated on the assumption that a given process may be characterised by a normal probability model with a process mean  $\mu$  and standard deviation  $\sigma$ . Furthermore, in so many industrial and service activities, the assumption of normalisation is basically a simplifying notion that is frequently inaccurate [see, Gunter (1989)]. In their recent work, Maiti et al. (2010) obtained a generalized process capability index (GPCI) Cpy in their recent work. The index's attractiveness is that it is closely linked to the vast majority of PCIs defined in the literature. Furthermore, it includes both normal and non-normal random variables, as well as continuous and discrete random variables, and is described as follows:

$$C_{py} = \frac{F(U) - F(L)}{F(UDL) - F(LDL)}$$
$$= \frac{p}{p_0},$$

where  $F(t) = P(Z \le t)$  is the cumulative distribution function of the quality characteristic Z. The lower and upper specification limits are L and U, respectively, whereas p is the process yield and  $p_0$  is the ideal yield. LDL and UDL are the lower and higher acceptable thresholds, respectively.

To draw the inference about PCIs, quality control engineers generally use the point and the interval estimation. The point estimator is employed to the process performance but in the case of variability in estimation, researchers also on confidence interval (CI) (see, Chan et al. 1988, Smithson (2001)). There are several techniques available in the literature to construct CIs like the bootstrap technique. This technique is a re-sampling method and free from distributional assumptions. Firstly, Efron (1979) introduced this technique. Franklin and Wasserman (1991) employed this technique for the construction of CIs of the PCI  $C_{pk}$ . Tong and Chen (1998) likewise utilized bootstrap simulation methods to calculate lower confidence limits for the said indices  $C_p$ ,  $C_{pk}$  and  $C_{pm}$  when the process distributions were non-normal. Many researchers have already used this approach for other PCIs [see, for reference, Pearn et al. (2014, 2016); Rao et al. (2016); Dey et al. (2021); Saha et al. (2018, 2020a, 2020b); Kumar (2021)].

PCIs are analyzed and studied from both the Bayesian and classical perspectives. Nevertheless, many statisticians prefer the use of the Bayesian approach over the classical approach. When the actual distribution is normally distributed, Saxena and Singh (2006) address the Bayesian estimation of the PCI  $C_p$ . Credible intervals for several PCIs were determined by Ouyang et al. (2002) and Lin et al. (2011). One can find the advantages and justification of the Bayesian approach in the works of Chan et al. (1988), Cheng and Spiring (1989), and Shiau et al. (1999*a*, 1999*b*). Besides, several authors have discussed Bayesian estimation of the PCIs for many lifetime distributions. Readers may refer to the works of Huiming et al. (2007), Miao et al. (2011), Pearn et al. (2015), Seifi and Nezhad (2017), Saha et al. (2019), Leiva et al. (2014), Perakis and Xekalaki (2002) among others.

The following are the three goals of this paper: First, I have estimate  $C_{py}$ using four distinct classical and Bayesian estimation approaches for various models. To estimate the parameter(s) of various distributions, I have selected four traditional estimation methods: maximum likelihood estimation (MLE), least square estimation (LSE), weighted least square estimation (WLSE), and maximum product spacing estimation (MPSE). Performance is not simply measured in terms of mean square error (MSE); another sort of risk is also employed. The second goal is to compute four bootstrap confidence intervals (BCI) of  $C_{py}$  using the traditional techniques of estimation mentioned above: standard bootstrap (SB), percentile bootstrap (PB), student's t bootstrap (STB), and bias-corrected percentile bootstrap (BCPB). The estimated average widths (AWs) of the BCIs are used to highlight their performance. The final goal is to derive Bayes estimates of the PCI  $C_{py}$ under a symmetric function using gamma priors for the model's parameters. The Metropolis-Hastings (M-H) method is used to calculate Bayes estimates.

We then calculate Bayes credible intervals and compare them to the BCIs. To the best of our knowledge, no research has been conducted to investigate the PCIs  $C_{py}$  employing four BCIs based on the aforementioned classical and Bayesian estimation techniques for the considered distributions. The study's goal is to create a guideline for selecting the optimum way of estimating the indices, which I believe would be of great relevance to applied statisticians and quality control engineers in situations where the item/subgroup quality characteristic follows studied distributions.

The following is how the rest of the article is organized: Section 2 defines GPCI  $C_{py}$  for the distributions under consideration. In addition, I have explain various traditional estimation methods (MLE, LSE, WLSE, and MPSE) for the index  $C_{py}$ . Section 3 addresses BCIs such as SB, PB, STB and BCPB that are based on the aforementioned GPCI  $C_{py}$  assessment procedures. In section 4, I derive Bayesian estimates of the index  $C_{py}$  using the squared error loss function (SELF) and the highest posterior density (HPD) credible interval. In Section 5, a Monte Carlo simulation experiment was undertaken to evaluate the performances of the aforementioned classical and Bayes estimators of the index  $C_{py}$  in terms of their associated MSEs and risks. Section 6 pointed out two real-life data sets for promotional purposes, and Section 7 includes the study's conclusion.

# 2 Estimation of Generalized Process Capability Index $C_{py}$

Here, I have derived the MLE, LSE, WLSE, MPSE, and BCIs of GPCI  $C_{py}$  for some finite mixture distributions, viz., the LnD, XgD, and AkD, respectively.

### 2.1 Lindley Distribution

The LnD [See, Lindley (1958), Ghitany et al. (2008)] belongs to the exponential family and it can be written as a mixture of exponential and gamma distributions. Suppose Y is a random variable (RV) that follows the LnD( $\psi$ ). Then, its probability density function (PDF) and cumulative density function (CDF) are, respectively, given as

$$f(y;\psi) = \frac{\psi^2}{\psi+1}(1+y)e^{-\psi y}; y > 0, \psi > 0$$
(1)

$$F(y;\psi) = 1 - \left[1 + \frac{\psi y}{1+\psi}\right]e^{-\psi y}.$$
(2)

Now, GPCI  $C_{py}$ , where the quality characteristic follows the LnD, is given as

$$C_{py} = \frac{\left[(1 + \frac{\psi L}{\psi + 1})e^{-\psi L}\right] - \left[(1 + \frac{\psi U}{\psi + 1})e^{-\psi U}\right]}{p_0}$$
(3)

Given a random sample (RS)  $Y_1, Y_2, \ldots, Y_n$  of size *n*, drawn from the LnD( $\psi$ ) given in Equation (1), the corresponding log-likelihood function ( $\ell = \log L(\psi; Y)$ ) is given as

$$\ell = 2n\log\psi - n\log(\psi + 1) + \sum_{i=1}^{n}\log(1 + y_i) - \psi\sum_{i=1}^{n}y_i$$
(4)

By solving the ensuing equation, we will get the MLE of  $\psi$ , say,  $\hat{\psi}_{mle}$ 

$$\frac{\partial \ell}{\partial \psi} = \frac{2n}{\psi} - \frac{n}{1+\psi} - \sum_{i=1}^{n} y_i = 0.$$

Thus, MLE of the parameter  $\psi$  is given by [see, Ghitany et al. (2008)]

$$\hat{\psi}_{mle} = \frac{-(\bar{y}-1) + \sqrt{(\bar{y}-1)^2 - 8\bar{y}}}{2\bar{y}} \tag{5}$$

The MLE of  $C_{py}$ , denoted by  $\hat{C}_{py}^{mle}(LnD)$ , can be obtained by operating the invariance property of MLE, which is given as

$$\hat{\mathcal{C}}_{py}^{mle}(LnD) = \frac{\left(1 + \frac{L\hat{\psi}_{mle}}{1 + \hat{\psi}_{mle}}\right)e^{-L\hat{\psi}_{mle}} - \left(1 + \frac{U\hat{\psi}_{mle}}{1 + \hat{\psi}_{mle}}\right)e^{-U\hat{\psi}_{mle}}}{p_0}.$$
 (6)

#### LSE and WLSE

The LSE and WLSE were proposed by Swain et al. (1988) to estimate the parameters of the Beta distribution. Suppose  $F(y_{(j:n)})$  denotes the CDF of the ordered random variables  $y_{(1:n)} < y_{(2:n)} < \cdots < y_{(n:n)}$ , where,  $\{y_{1:n}, y_{2:n}, \ldots, y_{n:n}\}$  is a random sample of size n from a distribution function  $F(\cdot)$ . As a result, the LSEs of  $(\psi)$ , say,  $(\hat{\psi}_{lse})$  can be found by reducing

$$L(\psi) = \sum_{i=1}^{n} \left[ F(y;\psi) - \frac{i}{n+1} \right]^{2}$$

with respect to  $\psi$ , where  $F(y; \psi)$  is the CDF of the distribution. Equivalently, it can also be obtained by solving the following non-linear equation

$$\sum_{i=1}^{n} \left[ 1 - \left( 1 + \frac{\psi y}{\psi + 1} \right) e^{-\psi y} - \frac{i}{n+1} \right] \Delta_1(y;\psi) = 0$$

where  $\Delta_1(y; \psi)$  is the first derivative of the respective distribution

$$\Delta_1(y;\psi) = \frac{ye^{-\psi y}}{(\psi+1)^2} [\psi^2(y+1) + \psi(y+2)]$$
(7)

Thus, the LSE for GPCIs under LnD can be obtained by replacing  $\psi$  with  $\hat{\psi}_{lse}$  in Equation (3) and can be given as

$$\hat{\mathcal{C}}_{py}^{lse} = \frac{\left[\left(1 + \frac{L\hat{\psi}_{lse}}{1 + \hat{\psi}_{lse}}\right)e^{-L\hat{\psi}_{lse}}\right] - \left[\left(1 + \frac{U\hat{\psi}_{lse}}{1 + \hat{\psi}_{lse}}\right)e^{-U\hat{\psi}_{lse}}\right]}{P_0} \tag{8}$$

Therefore, in this case, the WLSE of  $\psi$  say  $\hat{\psi}_{wlse}$  can be obtained by minimizing

$$W(\psi) = \sum_{i=1}^{n} \frac{(n+1)^2(n+2)}{i(n-i+1)} \left[ F(y;\psi) - \frac{i}{n+1} \right]^2$$

to  $\psi$ . The estimators can be obtained by differentiating  $W(\psi)$  for  $\psi$ , and equating to zero.

$$\sum_{i=1}^{n} \frac{(n+1)^2(n+2)}{i(n-i+1)} \left[ \left( 1 - \left( 1 + \frac{\psi y}{\psi + 1} \right) e^{-\psi y} - \frac{i}{n+1} \right) \right]^2 \Delta_1(y;\psi) = 0$$

where,  $\Delta_1(y; \psi)$  is given in equation 7. Thus, the Process Capability Indices of the above mentioned distribution for WLSE obtained by replacing  $\psi$  by  $\hat{\psi}_{wlse}$  in Equation (3).

$$\hat{\mathcal{C}}_{py}^{wlse} = \frac{\left[ \left(1 + \frac{L\hat{\psi}_{wlse}}{1 + \hat{\psi}_{wlse}}\right) e^{-L\hat{\psi}_{wlse}} \right] - \left[ \left(1 + \frac{U\hat{\psi}_{wlse}}{1 + \hat{\psi}_{wlse}}\right) e^{-U\hat{\psi}_{wlse}} \right]}{P_0} \tag{9}$$

MPSE

Cheng and Amin (1979) proposed the maximum product spacing method as an alternative to MLE for estimating unknown parameters of continuous univariate distributions. Ranneby (1984) independently developed this method as an approximation to the Kullback-Leibler information measure. Cheng and Amin (1983) demonstrated that this method is equally efficient as the MLE and consistent under more broad settings, which influenced our decision. Let us begin by defining

$$D(\alpha;\lambda) = F(y_{i:n}|\alpha,\lambda) - F(y_{i-1:n}|\alpha,\lambda), \quad i = 1, 2, \dots, n+1 \quad (10)$$

where  $F(y_{0:n}|\psi) = 0$  and  $F(y_{n+1:n}|\psi) = 1 - F(y_{n:n}|\psi)$ . Clearly,  $\sum_{i=1}^{n+1} D(\psi) = 1$ . The MPSEs of the parameter  $(\alpha, \psi)$ , say,  $(\hat{\alpha}_{mpse}, \hat{\psi}_{mpse})$  are obtained by the maximizing the geomatric mean of the spacings with respect to  $\psi$  as

$$GM = \left[\prod_{i=1}^{n+1} D_i(\psi)\right]^{\frac{1}{n+1}}$$

or equivalently, by maximizing the function

$$H = \log GM = \frac{1}{n+1} \sum_{i=1}^{n+1} \log D_i(\psi)$$

with respect to  $\alpha$  and  $\lambda$ . The estimates of  $\psi$  is obtained by solving the non-linear equations

$$\frac{\delta H}{\delta \psi} = \frac{1}{n+1} \sum_{i=1}^{n+1} \frac{1}{D_i(\psi)} \frac{\delta D_i(\psi)}{\psi} = 0$$

where,

$$\frac{\delta H}{\delta \psi} = \frac{F(y_{i:n})|\psi}{\psi} - \frac{F(y_{i-1:n})|\psi}{\psi}$$

can be obtained.

Thus, the GPCI of the above mentioned distribution for MPSE obtained by replacing  $\psi$  by  $\hat{\psi}_{mpse}$  in Equation (3).

$$\hat{\mathcal{C}}_{py}^{mpse} = \frac{\left[\left(1 + \frac{L\psi_{mpse}}{1 + \hat{\psi}_{mpse}}\right)e^{-L\hat{\psi}_{mpse}}\right] - \left[\left(1 + \frac{U\psi_{mpse}}{1 + \hat{\psi}_{mpse}}\right)e^{-U\hat{\psi}_{mpse}}\right]}{P_0}$$
(11)

# 2.2 Xgamma Distribution

The XgD is a new probability distribution derived from a particular finite mixing of exponential and gamma distributions [see, sen et al. (2016)]. If the

PDF and CDF of a continuous RV Y are of the form, it is said to follow an XgD.

$$f(y;\psi) = \frac{\psi^2}{1+\psi} (1+\frac{\psi}{2}y^2)e^{-\psi y}; y > 0, \psi > 0$$
(12)

$$F(y;\psi) = 1 - \frac{(1+\psi+\psi y + \frac{\psi^2 y^2}{2})e^{-\psi y}}{1+\psi}; y > 0, \psi > 0$$
(13)

Now GPCI  $C_{py}$ , where the quality characteristic follows the XgD, is given as

$$\mathcal{C}_{py} = \left\{ \frac{\left[\frac{(1+\psi+\psi L+\frac{\psi^2 L^2}{2})e^{-\psi L}}{1+\psi}\right] - \left[\frac{(1+\psi+\psi U+\frac{\psi^2 U^2}{2})e^{-\psi U}}{1+\psi}\right]}{p_0} \right\}$$
(14)

Given a RS  $Y_1, Y_2, \ldots, Y_n$  of size *n*, drawn from the XgD( $\psi$ ) given in Equation (12), the corresponding log-likelihood function is given as

$$\ell = 2n\log\psi - n\log(1+\psi) + \sum_{i=1}^{n}\log(1+\frac{\psi}{2}y_i^2) - \psi\sum_{i=1}^{n}y_i$$
 (15)

By solving the ensuing equation, we will get the MLE of  $\psi$ , say,  $\hat{\psi}_{mle}$ 

$$\frac{2n}{\psi} - \frac{n}{(1+\psi)} + \sum_{i=1}^{n} \frac{\frac{y_i^2}{2}}{(1+\frac{\psi}{2}y_i^2)} = \sum_{i=1}^{n} y_i \tag{16}$$

The MLE  $\hat{\psi}_{mle}$  of the unknown parameters  $\psi$  can be obtained by optimizing the log-likelihood function concerning the involved parameters. In this regard, one can use the packages like, nlm() and/or maxLik() packages of the R software [see Dennis and Schnabel (1983), Henningsen and Toomet (2010)]. Alternatively, the parameters can be obtained by solving the above non-linear Equation (16) with the help of an iterative procedure like the Quasi Newton-Raphson method. Hence, the MLE of the GPCI  $C_{py}$  is obtained by using the invariance property of MLE, of given as

$$\hat{\mathcal{C}}_{py}^{mle}(XgD) = \begin{cases} \left[ \frac{(1+\hat{\psi}_{mle}+L\hat{\psi}_{mle}+\frac{L^2\hat{\psi}^2_{mle}}{2})e^{-L\hat{\psi}_{mle}}}{1+\hat{\psi}_{mle}} \right] \\ -\left[ \frac{(1+\hat{\psi}_{mle}+U\hat{\psi}_{mle}+\frac{U^2\hat{\psi}^2_{mle}}{2})e^{-U\hat{\psi}_{mle}}}{1+\hat{\psi}_{mle}} \right] \\ P_0 \end{cases}$$
(17)

### LSE and WLSE

Now using the theory of the LSE and WLSE has given in Subsection 2.1, we can get the expressions for XgD as

$$L(\psi) = \sum_{i=1}^{n} \left[ 1 - \frac{(1+\psi+\psi y + \frac{\psi^2 y^2}{2})e^{-\psi y}}{1+\psi} - \frac{i}{n+1} \right]^2 \Delta_2(y;\psi) = 0$$

where  $\Delta_2(y;\psi)$  is the first derivative of the respective distribution,

$$\Delta_2(y;\psi) = \frac{ye^{-\psi x}}{2(1+\psi)^2} [2(2+\psi) + \psi y(1+y+\psi y)]$$
(18)

Thus, the LSEs of GPCIs for the respective distribution can be obtained by replacing  $\psi$  with  $\hat{\psi}_{lse}$  in Equation (14).

$$\hat{\mathcal{C}}_{py}^{lse} = \left\{ \underbrace{\begin{bmatrix} \frac{(1+\hat{\psi}_{lse}+L\hat{\psi}_{lse}+\frac{L^{2}\hat{\psi}^{2}_{lse}}{2})e^{-L\hat{\psi}_{lse}}}{1+\hat{\psi}_{lse}} \\ - \begin{bmatrix} \frac{(1+\hat{\psi}_{lse}+U\hat{\psi}_{lse}+\frac{U^{2}\hat{\psi}^{2}_{lse}}{2})e^{-U\hat{\psi}_{lse}}}{1+\hat{\psi}_{lse}} \end{bmatrix} \right\}$$
(19)

Similarly, for XgD the WLSE of  $\psi$  say  $\hat{\psi}_{wlse}$  can be obtained by solving the following expression

$$\sum_{i=1}^{n} \frac{(n+1)^2(n+2)}{i(n-i+1)} \\ \left[1 - \frac{(1+\psi+\psi y + \frac{\psi^2 y^2}{2})e^{-\psi y}}{1+\psi} - \frac{i}{n+1}\right]^2 \Delta_2(y;\psi) = 0$$

where,  $\Delta_2(y; \psi)$  are given in Equation (18). Thus, the WLSEs of GPCIs for the above-mentioned distribution can be obtained by replacing  $\psi$  with  $\hat{\psi}_{wlse}$  in Equation (14).

$$\hat{\mathcal{C}}_{py}^{wlse} = \begin{cases} \left[ \frac{(1+\hat{\psi}_{wlse}+L\hat{\psi}_{wlse}+\frac{L^{2}\hat{\psi}^{2}wlse}{2})e^{-L\hat{\psi}_{wlse}}}{1+\hat{\psi}_{wlse}} \right] \\ -\left[ \frac{(1+\hat{\psi}_{wlse}+U\hat{\psi}_{wlse}+\frac{U^{2}\hat{\psi}^{2}wlse}{2})e^{-U\hat{\psi}_{wlse}}}{1+\hat{\psi}_{wlse}} \right] \\ \frac{P_{0}}{P_{0}} \end{cases}$$
(20)

# MPSE

Similarly, using the theory of the MPSE has given in Subsection 2.1, The MPSEs of GPCIs for XgD can obtain by replacing  $\psi$  with  $\hat{\psi}_{mpse}$  in Equation (14).

$$\hat{\mathcal{C}}_{py}^{mpse} = \left\{ \underbrace{\begin{bmatrix} \frac{(1+\hat{\psi}_{mpse}+L\hat{\psi}_{mpse}+\frac{L^{2}\hat{\psi}^{2}mpse}{2})e^{-L\hat{\psi}_{mpse}}}{1+\hat{\psi}_{mpse}} \\ - \underbrace{\begin{bmatrix} \frac{(1+\hat{\psi}_{mpse}+U\hat{\psi}_{mpse}+\frac{U^{2}\hat{\psi}^{2}mpse}{2})e^{-U\hat{\psi}_{mpse}}}{1+\hat{\psi}_{mpse}} \\ \hline & P_{0} \end{bmatrix} \right\}$$
(21)

# 2.3 Akash distribution

The AkD [see Shanker (2015)] is a novel probability distribution derived from a particular finite mixing of exponential and gamma distributions. The revised one-parameter lifespan distribution's PDF can be written as follows:

$$f(y;\psi) = \frac{\psi^3}{\psi^2 + 2}(1+y^2)e^{-\psi y}; y > 0, \psi > 0$$
(22)

and, the corresponding CDF is given by

$$F(y;\psi) = 1 - \left[1 + \frac{\psi y(\psi y + 2)}{\psi^2 + 2}\right] e^{-\psi y}; y > 0, \psi > 0$$
(23)

Now GPCI  $C_{py}$ , where the quality characteristic follows the AkD, is given as

$$\mathcal{C}_{py} = \frac{\left[1 + \frac{\psi L(\psi L+2)}{\psi^2 + 2}\right]e^{-\psi L} - \left[1 + \frac{\psi U(\psi U+2)}{\psi^2 + 2}\right]e^{-\psi U}}{p_0}$$
(24)

Given a RS  $Y_1, Y_2, \ldots, Y_n$  of size *n*, drawn from the AkD( $\psi$ ) given in Equation (22), the corresponding log-likelihood function is given as

$$\ell = 3n\log\psi - n\log(\psi^2 + 2) + \sum_{i=1}^n \log(1 + y_i^2) - \psi \sum_{i=1}^n y_i$$
 (25)

The MLE of  $\psi,$  say,  $\hat{\psi}_{mle}$  can be obtained as the solution of the following equation

$$\psi^3 \bar{y} - \psi^2 + 2\psi \bar{y} - 6 = 0$$

Again to obtain the MLE  $\hat{\psi}_{mle}$  of the unknown parameter  $\psi$ , one can use the techniques mentioned above. After obtaining the MLE of the parameter  $\psi$ , the MLE of  $C_{py}$ , denoted by  $\hat{C}_{py}^{mle}(AkD)$  can be obtained by operating the invariance property of MLE and which is given as

$$\hat{\mathcal{C}}_{py}^{mle}(AkD) = \begin{bmatrix} \left[ 1 + \frac{L\hat{\psi}_{mle}(L\hat{\psi}_{mle}+2)}{2+\hat{\psi}^2_{mle}} \right] e^{-L\hat{\psi}_{mle}} \\ - \left[ 1 + \frac{U\hat{\psi}_{mle}(U\hat{\psi}_{mle}+2)}{2+\hat{\psi}^2_{mle}} \right] e^{-U\hat{\psi}_{mle}} \end{bmatrix}$$
(26)

### LSE and WLSE

Similarly, using the theory of the LSE and WLSE has given in Subsection 2.1, the LSE and WLSE of AkD can also be obtained by solving the following non-linear equation

$$L(\psi) = \sum_{i=1}^{n} \left[ 1 - \left(1 + \frac{\psi y(\psi y + 2)}{\psi^2 + 2}\right) e^{-\psi y} - \frac{i}{n+1} \right] \Delta_3(y;\psi)$$

where  $\Delta_3(y;\psi)$  is the first derivative of the respective distribution,

$$\Delta_3(y;\psi) = \frac{e^{-\psi y}}{(\psi^2 + 2)} \psi y[\psi^3(1+y^2) + 2\psi(\psi y + y^2 + 3)]$$
(27)

Thus, the LSE for GPCIs under AkD can obtain by replacing  $\psi$  with  $\hat{\psi}_{lse}$  in Equation (24) and be given as

$$\hat{\mathcal{C}}_{py}^{lse} = \frac{\left[1 + \frac{L\hat{\psi}_{lse}(L\hat{\psi}_{lse}+2)}{2+\hat{\psi}^2_{lse}}\right]e^{-L\hat{\psi}_{lse}} - \left[1 + \frac{U\hat{\psi}_{lse}(U\hat{\psi}_{lse}+2)}{2+\hat{\psi}^2_{lse}}\right]e^{-U\hat{\psi}_{lse}}}{P_0}$$
(28)

Similarly, for XgD the WLSE of  $\psi$  say  $\hat{\psi}_{wlse}$  can be obtained by solving the following expression

$$\sum_{i=1}^{n} \frac{(n+1)^2(n+2)}{i(n-i+1)} \left[1 - \left[1 + \frac{\psi y(\psi y+2)}{\psi^2 + 2}\right] e^{-\psi y} - \frac{i}{n+1}\right]^2 \Delta_2(y;\psi) = 0$$

where,  $\Delta_2(y; \psi)$  s given in Equation (27). Thus, WLSEs of the GPCIs of the AkD can obtain by replacing  $\psi$  by  $\hat{\psi}_{wlse}$  and can be given as

$$\hat{C}_{py}^{wlse} = \frac{-\left[1 + \frac{U\hat{\psi}_{wlse}(L\hat{\psi}_{wlse}+2)}{2 + \hat{\psi}^2_{wlse}}\right]e^{-L\hat{\psi}_{wlse}}}{P_0}$$
(29)

### MPSE

Similarly from Subsection 2.1, the MPSEs of GPCIs for AkD can be obtained by replacing  $\psi$  with  $\hat{\psi}_{mpse}$  in Equation (24).

$$\left(1 + \frac{L\hat{\psi}_{mpse}(L\hat{\psi}_{mpse}+2)}{2+\hat{\psi}^{2}_{mpse}}\right]e^{-L\hat{\psi}_{mpse}} - \left[1 + \frac{U\hat{\psi}_{mpse}(U\hat{\psi}_{mpse}+2)}{2+\hat{\psi}^{2}_{mpse}}\right]e^{-U\hat{\psi}_{mpse}} - \frac{P_{0}\left(1 + \frac{U\hat{\psi}_{mpse}(U\hat{\psi}_{mpse}+2)}{2+\hat{\psi}^{2}_{mpse}}\right)e^{-U\hat{\psi}_{mpse}}}{P_{0}} \quad (30)$$

# 3 Bootstrap Confidence Interval

Efron created the principle of bootstrap re-sampling approach (1979) [See Efron (1979)]. We can create inferential statistics related to the underlying distribution using a simple re-sampling procedure in this approach. Efron (1982), Hall (2013), and Davison and Hinkley provide in-depth treatments of the theoretical development of the bootstrap approach (1997). BCIs have recently been utilised by numerous researchers to create confidence intervals for various PCIs [see, for example, Chatterjee and Qiu (2009); Li et al. (2016), Rao et al. (2016), Kumar et al. (2019; 2021), Kumar and Saha (2020)].

Here, I have obtained four BCIs, namely, SB, PB, STB and BCPB for calculating CIs of the GPCI  $C_{py}$ . Let  $Y_1, Y_2, \ldots, Y_n$  be a random sample of size n drawn from exponential distribution with parameter  $\psi$ .

# ALGORITHM:

- Step 1: From the given random sample of size n, I compute the MLE  $\hat{\psi}$  of  $\psi$ . A bootstrap sample of size n is obtained from the original sample by putting 1/n as mass at each point, denoted by  $Y_1^*, Y_2^*, \ldots, Y_n^*$ .
- Step 2: We compute the MLE  $\hat{\psi}^*$  of  $\psi$  as well as  $\hat{\mathcal{C}}_{py}^*$  of  $\mathcal{C}_{py}$ . The *m*-th bootstrap estimator of  $\mathcal{C}_{py}$  is computed as  $\hat{\mathcal{C}}_{py}^{*(m)} = \hat{\mathcal{C}}_{py}$  $(Y_1^*, Y_2^*, \dots, Y_n^*)$ .

Step 3: There are total number of n<sup>n</sup> re-samples and I have calculate B values of Ĉ<sub>py</sub> from these re-samples. Each of these Ĉ<sub>py</sub> would be estimator of Ĉ<sub>py</sub>. The arrangement of the entire collection in assending would constitute an empirical bootstrap distribution {Ĉ<sup>\*(j)</sup><sub>py</sub>; j = 1, 2, ..., B}, will be denoted as Ĉ<sup>\*(1)</sup><sub>py</sub> ≤ Ĉ<sup>\*(2)</sup><sub>py</sub> ≤ ··· ≤ Ĉ<sup>\*(B)</sup><sub>py</sub>.

Here, in this study we considered B = 1000 bootstrap samples.

### Standard Bootstrap (SB) Confidence Interval

Let  $\hat{\mathcal{C}}_{py}^*$  and  $Se^*$  be the sample mean and sample standard deviation of  $\{\hat{\mathcal{C}}_{py}^{*(j)}; j = 1, 2, \dots, B\}$ , i.e.,

$$\bar{\hat{\mathcal{C}}}_{py}^* = \frac{1}{B} \sum_{j=1}^B \hat{\mathcal{C}}_{py}^{*(j)}$$

and

$$Se^* = \sqrt{\frac{1}{(B-1)}\sum_{j=1}^{B} \left(\hat{\mathcal{C}}_{py}^{*(j)} - \bar{\hat{\mathcal{C}}}_{py}^*\right)^2},$$

respectively. A  $100(1-\alpha)\% SB$  CI of the index  $C_{py}$  is given by

$$\left\{\hat{\mathcal{C}}_{py}^* - z_{(\alpha/2)}.Se^*, \,\hat{\mathcal{C}}_{py}^* + z_{(\alpha/2)}.Se^*\right\}.$$

### Percentile Bootstrap (*PB*) Confidence Interval

Let  $\hat{\mathcal{C}}_{py}^{*(\tau)}$  be the  $\tau$  percentile of  $\{\hat{\mathcal{C}}_{py}^{*(j)}; j = 1, 2, \dots, B\}$ , i.e.,  $\hat{\mathcal{C}}_{py}^{*(\tau)}$  is such that

$$\frac{1}{B} \sum_{j=1}^{B} I\left(\hat{\mathcal{C}}_{py}^{*(j)} \le \hat{\mathcal{C}}_{py}^{*(\tau)}\right) = \tau; \quad 0 < \tau < 1,$$

where,  $I(\cdot)$  is the indicator function. A  $100(1-\alpha)\% \mathcal{PB}$  CI of the index  $C_{py}$  is given by

$$\left\{ \hat{\mathcal{C}}_{py}^{*(B.(\alpha/2))}, \, \hat{\mathcal{C}}_{py}^{*(B.(1-\alpha/2))} \right\}$$

where,  $\hat{\mathcal{C}}_{py}^{*(r)}$  is the *r*-th ordered value on the list of the *B* bootstrap estimators of  $\mathcal{C}_{py}$ .

# Student's t Bootstrap (STB) Confidence Interval

Let  $S^*$  be the sample standard deviation of  $\{\hat{C}_{py}^{*(j)}; j = 1, 2, ..., B\}$ , i.e.,

$$S^* = \sqrt{\frac{1}{B} \sum_{j=1}^{B} \left(\hat{\mathcal{C}}_{py}^{*(j)} - \bar{\hat{\mathcal{C}}}_{py}^*\right)^2},$$

where,

$$\bar{\hat{\mathcal{C}}}_{py}^* = \frac{1}{B} \sum_{j=1}^B \hat{\mathcal{C}}_{py}^{*(j)}.$$

Also, let  $\hat{t}^{*(\tau)}$  be the  $\tau$  percentile of  $\{\frac{\hat{C}_{py}^{*(j)} - \hat{C}_{py}}{S^*}\}; j = 1, 2, \dots, B$ , i.e.,  $\hat{t}^{*(\tau)}$  is such that

$$\frac{1}{B}\sum_{j=1}^{B} I\left(\frac{\hat{\mathcal{C}}_{py}^{*(j)} - \hat{\mathcal{C}}_{py}}{S^*} \le \hat{t}^{*(\tau)}\right) = \tau; \quad 0 < \tau < 1,$$

where,  $I(\cdot)$  is the indicator function. A  $100(1-\alpha)\% STB$  CI of the index  $C_{py}$  is given by

$$\left\{\bar{\hat{\mathcal{C}}}_{py}^* - \hat{t}^{*(\alpha/2)}.S^*, \ \bar{\hat{\mathcal{C}}}_{py}^* + \hat{t}^{*(\alpha/2)}.S^*\right\}.$$

### Bias-corrected Percentile Bootstrap (BCPB) Confidence Interval

This approach has been introduced to correct for the potential bias. The first step is to locate the observed  $\hat{C}_{py}$  in the bootstrap order statistics  $\hat{C}_{py}^{*(1)} \leq \hat{C}_{py}^{*(2)} \leq \cdots \leq \hat{C}_{py}^{*(B)}$ . Firstly, using the ordered distributions of  $\{\hat{C}_{py}^{*(j)}; j = 1, 2, \dots, B\}$ , compute the probability

$$P_0 = \frac{1}{B} \sum_{j=1}^{B} I\left(\hat{\mathcal{C}}_{py}^{*(j)} \le \hat{\mathcal{C}}_{py}\right),$$

where  $I(\cdot)$  is the indicator function. Then, I have calculate  $z_0 = \Phi^{-1}(P_0)$ , where,  $\Phi(\cdot)$  is the standard normal CDF and this value is used to calculate the probabilities  $P_l$  and  $P_u$ , defined as

$$P_l = \Phi \left( 2z_0 - z_{(\alpha/2)} \right)$$
 and  $P_u = \Phi \left( 2z_0 + z_{(\alpha/2)} \right)$ .

A  $100(1-\alpha)\% \mathcal{BCPB}$  CI of  $\delta$  is given by

$$\left(\hat{\mathcal{C}}_{py}^{*(B.P_l)}, \, \hat{\mathcal{C}}_{py}^{*(B.P_u)}\right).$$

where  $\hat{\mathcal{C}}_{py}^{*(r)}$  is the *r*-th ordered value on the list of the *B* bootstrap estimators of  $\mathcal{C}_{py}$ .

# **4** Bayesian Estimation

The Bayesian estimation of the index  $C_{py}$  is presented in this section. Bayesian analysis is a logical technique to mix observed and prior data. Prior distributions are crucial in the development of the Bayes estimator(s). There is no simple approach for selecting priors for a specific situation. More information can be found in Arnold and Press (1983). We analyse Bayesian estimation on the assumption that the random variables have independent gamma priors in the premise of the foregoing arguments.Let  $\psi \sim$ Gamma(a, b). Because the Gamma distribution is versatile, it can take on a variety of shapes depending on parameter values, making it a good candidate for model parameter priors. More information can be found in Kundu and Pradhan (2009). Thus, the prior distribution of  $\psi$  is

$$\pi(\psi) = \frac{b^a}{\Gamma(a)}\psi^{a-1}e^{-b\psi}; \quad \psi > 0,$$
(31)

where a, and b are the hyper-parameters and are assumed to be known. The posterior distribution of  $\psi$  under LnD, XgD, and AkD are given in Equs. (32), (33), and (34) respectively.

$$P_{1}(\psi \mid y) = K_{1}^{-1} \left(\frac{\psi^{2}}{1+\psi}\right)^{n} \psi^{a-1} e^{-\psi(b+\sum_{i=1}^{n} y_{i})} \prod_{i=1}^{n} (1+y_{i})$$
$$= K_{1}^{-1} \psi^{2n+a-1} e^{-\psi(b+\sum_{i=1}^{n} y_{i})} (1+\psi)^{-n} \prod_{i=1}^{n} (1+y_{i}) \quad (32)$$

where

$$K_1^{-1} = \int_0^\infty \left(\frac{\psi^2}{1+\psi}\right)^n \psi^{a-1} e^{-\psi(b+\sum_{i=1}^n y_i)} \prod_{i=1}^n (1+y_i) d\psi$$

is the normalizing constant for LnD.

$$P_{2}(\psi \mid y) = K_{2}^{-1} \left(\frac{\psi^{2}}{1+\psi}\right)^{n} \psi^{a-1} e^{-\psi(b+\sum_{i=1}^{n} y_{i})} \prod_{i=1}^{n} \left(1+\frac{\psi y_{i}^{2}}{2}\right)$$
$$= K_{2}^{-1} \psi^{2n+a-1} e^{-\psi(b+\sum_{i=1}^{n} y_{i})} (1+\psi)^{-n} \prod_{i=1}^{n} \left(1+\frac{\psi y_{i}^{2}}{2}\right)$$
(33)

where

$$K_2^{-1} = \int_0^\infty \left(\frac{\psi^2}{1+\psi}\right)^n \psi^{a-1} e^{-\psi(b+\sum_{i=1}^n y_i)} \prod_{i=1}^n \left(1+\frac{\psi y_i^2}{2}\right) d\psi$$

is the normalizing constant for XgD.

$$P_{3}(\psi \mid y) = K_{3}^{-1} \left(\frac{\psi^{3}}{2+\psi^{2}}\right)^{n} \psi^{a-1} e^{-\psi(b+\sum_{i=1}^{n} y_{i})} \prod_{i=1}^{n} (1+y_{i}^{2})$$
$$= K_{3}^{-1} \psi^{3n+a-1} e^{-\psi(b+\sum_{i=1}^{n} y_{i})} (2+\psi^{2})^{-n} \prod_{i=1}^{n} (1+y_{i}^{2})$$
(34)

where

$$K_3^{-1} = \int_0^\infty \left(\frac{\psi^3}{2+\psi^2}\right)^n \psi^{a-1} e^{-\psi(b+\sum_{i=1}^n y_i)} \prod_{i=1}^n (1+y_i^2) d\psi$$

is the normalizing constant for AkD. We use the SELF to obtain the Bayes estimates of  $C_{py}$ . The expression of the loss functions, the corresponding Bayes estimator and posterior risk are provided in Table 1. Where *d* is the estimate of parameter  $\psi$ .

Notice that if we can obtain the posterior distribution of  $C_{py}$ , then the Bayes estimate of  $C_{py}$  can be easily obtained, but the evaluation of the posterior distribution of  $C_{py}$  is quite tedious. Therefore, the Bayes estimate

Table 1 Bayes estimate under SELF and corresponding posterior risk

Loss function	Bayes estimator	Posterior risk
$L = \text{SELF} = (\psi - d)^2$	$E(\psi   oldsymbol{y})$	$\operatorname{Var}(\psi \mid \boldsymbol{y})$

under SELF of  $C_{py}$  for known U and L concerning LnD, XgD, and AkD, can be obtained by the Equations (35), (36) and (37), respectively.

$$\begin{split} \hat{\mathcal{C}}_{py}^{LnD} &= E(\mathcal{C}_{py}|y) = \int_{0}^{\infty} \int_{0}^{\infty} \mathcal{C}_{py} P_{1}(\psi \mid y) \, d\psi \\ &= K^{-1} \int_{0}^{\infty} \psi^{2n+a-1} e^{-\psi(b+\sum_{i=1}^{n} y_{i})} (1+\psi)^{-n} \prod_{i=1}^{n} (1+y_{i}) \\ &\quad \times \frac{1}{p_{0}} \left[ \frac{1+\psi+\psi L}{1+\psi} e^{-\psi L} - \frac{1+\psi+\psi U}{1+\psi} e^{-\psi U} \right] d\psi \end{split}$$
(35)  
$$\hat{\mathcal{C}}_{py}^{XgD} &= E(\mathcal{C}_{py}|y) = \int_{0}^{\infty} \int_{0}^{\infty} \mathcal{C}_{py} P_{2}(\psi \mid y) \, d\psi \\ &= K^{-1} \int_{0}^{\infty} \psi^{2n+a-1} e^{-\psi(b+\sum_{i=1}^{n} y_{i})} (1+\psi)^{-n} \prod_{i=1}^{n} \left( 1+\frac{\psi y_{i}^{2}}{2} \right) \\ &\quad \times \frac{1}{p_{0}} \left[ \frac{1+\psi+\psi L+\frac{\psi^{2}L^{2}}{2}}{1+\psi} e^{-\psi L} - \frac{1+\psi+\psi U+\frac{\psi^{2}U^{2}}{2}}{1+\psi} e^{-\psi L} \right] d\psi \end{aligned}$$
(36)  
$$\hat{\mathcal{C}}_{py}^{AkD} &= E(\mathcal{C}_{py}|y) = \int_{0}^{\infty} \int_{0}^{\infty} \mathcal{C}_{py} P_{3}(\psi \mid y) \, d\psi \\ &= K^{-1} \int_{0}^{\infty} \psi^{3n+a-1} e^{-\psi(b+\sum_{i=1}^{n} y_{i})} (2+\psi^{2})^{-n} \prod_{i=1}^{n} (1+y^{2}) \end{split}$$

$$= K^{-1} \int_{0}^{1} \psi^{3n+a-1} e^{-\psi(0+\sum_{i=1}^{2} y_{i})} (2+\psi^{2})^{-n} \prod_{i=1}^{n} (1+y_{i}^{2})$$

$$\times \frac{1}{p_{0}} \left[ \left( 1 + \frac{2\psi L + \psi^{2} L^{2}}{1+\psi} \right) e^{-\psi L} \right]$$

$$\times - \left( 1 + \frac{2\psi U + \psi^{2} U^{2}}{2+\psi^{2}} \right) e^{-\psi U} d\psi$$
(37)

Equations (35), (36) and (37) do not yield any standard form due to the involvement of two integrals in the denominator as well as in the numerator. Hence, the analytical solution of the same is not possible. Therefore, one may use any Bayes computation technique to obtain the solutions. Here, we use one Bayes computation technique namely, the M-H algorithm, which is more frequently used to approximate the posterior expectations. The detailed description of this approximation is given below:

#### **Metropolis-Hastings Algorithm**

Here, we consider an algorithm suggested by Metropolis and Hastings to compute the Bayes estimate as well as the credible interval of the index based on generated posterior samples. In this algorithm, samples are generated from the fully conditional posterior densities using an appropriate proposal distribution. The generated samples from the full conditional distribution are collected using the acceptance-rejection principle. For more details about this algorithm, the reader may refer to the articles by Metropolis et al. (1953), Smith and Robert (1993), and many others. To implement the M-H algorithm, the full conditional density of  $\psi$  under LnD can be written as;

$$P_1(\psi \mid y) \propto \psi^{2n+a-1} e^{-\psi(b+\sum_{i=1}^n y_i)} (1+\psi)^{-n} \prod_{i=1}^n (1+y_i)$$
(38)

The following algorithm may be used to extract the samples from  $P_1(\psi \mid y)$ .

- 1. Set the initial guess value  $\{\psi^{(0)}\}$ .
- 2. Begin with r = 1.
- 3. Generate a new sample for  $\psi$  from the respective conditional posterior densities by choosing any arbitrary proposal distribution as follows:  $\psi^{(r)} \sim P_1(y \mid \psi^{(r-1)})$
- 4. Repeat step 2-3 for all r = 1, 2, 3, ..., K (= 10000) times and obtain posterior samples of size K for parameters  $\psi$ .
- 5. Using the above sequences obtained in step 4, we can obtain the sequence  $C_{pu}^r$ .

After obtaining the posterior samples, the Bayes estimate of  $C_{py}$  under SELF is obtained as

$$\hat{\mathcal{C}}_{py}^{LnD} = E(\mathcal{C}_{py} \mid y) \approx \frac{1}{K - K_0} \sum_{r=K_0 + 1}^{K} \mathcal{C}_{py}^r$$
 (39)

Similarly we can get the Bayes estimate of  $C_{py}$  under SELF for XgD and AkD respectively, as follows

$$\hat{\mathcal{C}}_{py}^{XgD} = E(\mathcal{C}_{py} \mid y) \approx \frac{1}{K - K_0} \sum_{r=K_0 + 1}^{K} \mathcal{C}_{py}^r$$
 (40)

$$\hat{\mathcal{C}}_{py}^{AkD} = E(\mathcal{C}_{py} \mid y) \approx \frac{1}{K - K_0} \sum_{r=K_0+1}^{K} \mathcal{C}_{py}^r$$
(41)

where  $K_0 = 500$  is the burn-in-period of Markov Chain.

6. Chen and Shao (1999) suggested the algorithm by which we can get the  $100(1 - \alpha)\%$  HPD credible interval for the index  $C_{py}$  under considered models.

# **5** Simulation and Discussions

Here, we have carried out a Monte Carlo simulation study to assess the performances of the GPCIs  $C_{py}$  under-considered models (LnD, XgD, AkD) using classical methods (MLE, LSE, WLSE, MPSE) and the Bayesian method of estimation. The classical estimators' performances are evaluated in terms of MSEs, whereas the Bayes estimators are evaluated in terms of simulated risk. Besides, we have constructed BCIs (SB, PB, STB, BCPB) for classical methods of estimation and HPD credible intervals for the Bayesian method. The performances of different CIs (BCIs and HPD) are assessed based on their estimated AWs. "AW" is the ratio of the sum of the differences between the upper and lower specification limits to the number of trials Kand a lower  $\mathcal{AW}$  indicates better performance. we consider the sample sizes n = 10, 20, 30, 50 and 100, for parameter ( $\psi$ ) = 0.25, 0.75, 1.0, 1.25 with (L, U) = (0.1, 6) and  $p_0 = 0.95$ , respectively. For each design, samples of each size n are drawn from the original sample and replicated 3,000 times. For Bayesian computation, we have considered the hyper-parameter values of the informative prior for comparing the Bayes estimates under the considered models. We have chosen the hyper-parameter values arbitrarily as (a, b) = (0.06, 0.25), (0.56, 0.75), (1, 1), (1.56, 1.25) for different sets of parameter values.

The estimate and corresponding MSEs of GPCI  $C_{py}$  for LnD, XgD and AkD are obtained through classical methods of estimation and reported in Tables 2, 3, and 4, respectively. BCIs of GPCI  $C_{py}$  for considered classical

MSE

0.000005

0.000007

0.000006

C<sub>py</sub>=0.8774483.  $C_{py} = 0.976662,$  $\psi = 0.5$  $\psi = 0.75$ n MLE LSE WLSE MPSE MLE LSE WLSE MPSE Est. 0.879789 0.865363 0.983523 0.958614 0.958619 0.868285 0.855203 0.964209 10 MSE 0.005885 0.008642 0.007083 0.005586 0.002215 0.089940 0.001800 0.001748 Est. 0.858109 0.851396 0.853165 0.840554 0.970680 0.967701 0.967992 0.964575 20 MSE 0.004977 0.006025 0.005685 0.004565 0.000495 0.000693 0.000677 0.000396 0.969704 Est. 0.878808 0.876160 0.876407 0.866174 0.971949 0.969396 0.967377 30 0.002467 0.002393 0.000426 0.000365 MSE 0.002636 0.002165 0.000409 0.000454 Est. 0.876891 0.874232 0.874623 0.868169 0.972035 0.972308 0.971977 0.968636 50 MSE 0.001509 0.001750 0.001623 0.001491 0.000137 0.000216 0.000201 0.000102 Est. 0.877121 0.874574 0.875038 0.872000 0.975294 0.974632 0.974821 0.973517 100 MSE 0.000697 0.000837 0.000777 0.000671 0.000580 0.000103 0.000092 0.000018 Cpy=0.9780293,  $C_{py} = 0.9896466$  $\psi = 1.25$  $\psi = 1$ n MLE LSE WLSE MPSE MLE LSE WLSE MPSE 0.968913 0.973779 Est. 0.978130 0.978673 0.976522 0.978587 0.968040 0.968853 10 MSE 0.000493 0.005604 0.000511 0.000672 0.000462 0.002232 0.000804 0.000428 0.983335 0.973546 0.973813 0.974149 0.977258 Est. 0.984350 0.983741 0.984690 20 0.000271 0.000182 MSE 0.000090 0.000131 0.000117 0.000081 0.000258 0.000293 Est. 0.985879 0.985132 0.985448 0.986250 0.974904 0.975145 0.975368 0.977817 30 MSE 0.000046 0.000064 0.000056 0.000040 0.000154 0.000192 0.000176 0.000115 Est. 0.987334 0.986917 0.987122 0.987655 0 976161 0.976158 0.976299 0.978245 50 0.000025 0.000022 0.000015 0.000085 0.000106 0.000098 0.000070 MSE 0.000019 0.988400 0.988485 0.988769 0.978470 Est. 0.988560 0.977240 0.977284 0.977348 100

**Table 2** True values and estimated values of  $C_{py}$  by different methods of estimation along with their MSEs for LnD

methods are provided in Tables 5, 6, and 7 for LnD, XgD and AkD, respectively. For all the models, Bayes estimates with risk and HPD credible interval through M-H algorithm are given in Tables 8 and 9. From first three tables, we observed that LnD performs better than XgD and AkD in terms of MSEs under considered classical methods and for considered parameter setups except for  $\psi = 1.25$ . MPSE gives the smallest MSEs among all classical methods for almost all the considered setups and this trend is similar in all considered models. Analysis of Tables 5, 6, and 7 depicts that among all BCIs STB gives the least AW under all classical methods and for all models. Besides, MPSE performs better in calculating the AW of BCIs in all models. Among considered models LnD gives batter AW for all most all the considered parameter setups except for  $\psi = 1.25$ . In Bayesian estimation using the M-H algorithm, LnD performs better as compared to Xgd and AkD in terms of their smaller average risks, and the HPD credible interval is also small for LnD as compared to other models for all parameter setups. From

0.000004

0.000040

0.000052

0.000047

0.000036

**Table 3** True values and estimated values of  $C_{py}$  by different methods of estimation along with their MSEs for XgD

		$C_{py}=0.7$	7210604,	ψ=	:0.5	$C_{py}=0.9$	0105752,	$\psi=0$	.75
п		MLE	LSE	WLSE	MPSE	MLE	LSE	WLSE	MPSE
10	Est.	0.729966	0.714715	0.713854	0.693307	0.903001	0.890752	0.891013	0.880434
10	MSE	0.014786	0.015694	0.015036	0.012326	0.004911	0.005714	0.005512	0.004085
20	Est.	0.728137	0.719640	0.719848	0.704688	0.905420	0.899643	0.899999	0.890818
20	MSE	0.007981	0.008916	0.008364	0.007333	0.002625	0.002965	0.002800	0.002389
20	Est.	0.727594	0.725333	0.725641	0.709470	0.906755	0.907548	0.906732	0.895123
50	MSE	0.004996	0.005767	0.005273	0.004665	0.000866	0.001503	0.000912	0.000864
50	Est.	0.722135	0.719436	0.719514	0.709635	0.909521	0.903733	0.905410	0.902261
50	MSE	0.002918	0.003425	0.003162	0.002701	0.000635	0.000915	0.000794	0.000575
100	Est.	0.721463	0.720774	0.720243	0.714225	0.909737	0.908302	0.908615	0.905389
100	MSE	0.001457	0.001679	0.001543	0.001319	0.000439	0.000591	0.000534	0.000419
		$C_{py}=0.9685448,$		$\psi$	=1	$C_{py}=0.9$	9739773,	$\psi=1$	.25
п		MLE	LSE	WLSE	MPSE	MLE	LSE	WLSE	MPSE
10	Est.	0.956544	0.949060	0.949947	0.947833	0.962388	0.960015	0.960755	0.963296
10	MSE	0.000768	0.001448	0.001333	0.000626	0.000425	0.000657	0.000601	0.000389
20	Est.	0.962373	0.958862	0.959469	0.957306	0.968104	0.966722	0.967289	0.969029
20	MSE	0.000409	0.000517	0.000470	0.000349	0.000123	0.000192	0.000167	0.000096
20	Est.	0.964096	0.961881	0.962379	0.960412	0.970038	0.969356	0.969712	0.970876
50	MSE	0.000193	0.000293	0.000263	0.000132	0.000060	0.000082	0.000072	0.000043
50	Est.	0.965869	0.964440	0.964783	0.963392	0.971533	0.970948	0.971211	0.972213
50	MSE	0.000102	0.000140	0.000129	0.000083	0.000028	0.000041	0.000036	0.000019
100	Est.	0.967249	0.966848	0.966984	0.965821	0.972791	0.972544	0.972685	0.973224
100	MSE	0.000043	0.000056	0.000051	0.000028	0.000010	0.000014	0.000012	0.000007

Tables 2 to 9, it has been observed that as the sample sizes increase, the MSEs, and risks of all the estimators are decrease, which verifies the consistency of the estimators that we have considered. Besides, the AWs of BCIs and HPD credible intervals also decreased as we increased the sample size.

### 6 Data Analysis

In this section, we consider two real data sets and analyzed for illustrative purposes. Descriptive statistics of the considered data sets are displayed in Table 10. First, using the goodness of fit test, we verify whether the given data sets confirm that they belong to the LnD, XgD, and AkD. Results of the goodness of fit test are reported in Table 11. From Table 11, it is observed that the *p*-values for both the data sets are much higher than the level of significance (0.05), which indicates that the considered data sets are suitable for the considered model.

**Table 4** True values and estimated values of  $C_{py}$  by different methods of estimation along with their MSEs for AkD

		$C_{py}=0.6$	6451183,	$\psi =$	:0.5	$C_{py}=0.8$	907082,	$\psi$ =0.75	
п		MLE	LSE	WLSE	MPSE	MLE	LSE	WLSE	MPSE
10	Est.	0.665227	0.652336	0.652887	0.594764	0.881376	0.872612	0.872651	0.833047
10	MSE	0.015521	0.016210	0.015715	0.014408	0.006537	0.006923	0.006747	0.005484
20	Est.	0.627245	0.617239	0.618919	0.582421	0.889076	0.884923	0.885180	0.861044
20	MSE	0.008680	0.009645	0.009381	0.008176	0.002748	0.003307	0.003152	0.002358
20	Est.	0.649798	0.647868	0.647036	0.617526	0.887893	0.885007	0.885383	0.867529
30	MSE	0.004458	0.005178	0.004889	0.004307	0.001974	0.002366	0.002235	0.001892
50	Est.	0.646021	0.644475	0.644294	0.624784	0.889751	0.887847	0.888168	0.876628
50	MSE	0.002906	0.003442	0.003202	0.002371	0.001227	0.001432	0.001347	0.001199
100	Est.	0.648702	0.650901	0.650566	0.636540	0.890053	0.889191	0.889390	0.882843
100	MSE	0.001590	0.001980	0.001787	0.001573	0.000582	0.000682	0.000634	0.000488
n		$C_{py}$ =0.9747761,		$\psi$	=1	$C_{py}=0.9$	859814,	$\psi = 1$	.25
		MLE	LSE	WLSE	MPSE	MLE	LSE	WLSE	MPSE
10	Est.	0.966257	0.962349	0.962575	0.948346	0.975280	0.974110	0.972375	0.973278
10	MSE	0.000931	0.001073	0.001035	0.000924	0.000590	0.001503	0.002012	0.000585
20	Est.	0.969145	0.966658	0.967025	0.958633	0.980810	0.980119	0.979125	0.981273
20	MSE	0.000408	0.000574	0.000538	0.000338	0.000090	0.000117	0.001085	0.000084
20	Est.	0.970646	0.968992	0.969319	0.963343	0.982414	0.982034	0.981788	0.983060
50	MSE	0.000273	0.000358	0.000334	0.000234	0.000048	0.000062	0.000457	0.000036
50	Est.	0.972129	0.971183	0.971401	0.967524	0.983865	0.983576	0.983716	0.984473
50	MSE	0.000151	0.000186	0.000173	0.000122	0.000019	0.000024	0.000022	0.000012
100	Est.	0.973401	0.972908	0.973051	0.970956	0.984961	0.984843	0.984905	0.985380

- Data set I: The data set represents the waiting time (in minutes) before customer service in a bank the detailed description of the data set is mentioned in Ghitany et al. (2008). Here, we assume that the upper and lower specification limits L = 1 and U = 35.1 (each measurement in minutes), respectively.
- Data set II: The second data set is regarding the first failure time (time in months) of 20 electric carts used for internal transformation and delivery in a large manufacturing facility. This data set discussed by Zimmer et al. (1998) for the Burr XII reliability analysis. Here, we assume that the upper and lower specification limits L = 0.95 and U = 52.1 (each measurement in minutes), respectively.

For the considered data sets, we have calculated the point estimates of GPCI  $C_{py}$  using different classical estimation methods and the Bayesian estimation method. The classical estimates of the considered index are reported in Table 12 and the Bayes estimates (point and interval) of GPCI  $C_{py}$  under

Classical and the Bayesian Estimation of Process Capability Index 175

$ \begin{array}{c c c c c c c c c c c c c c c c c c c $			Table	5 True V	anues anu	AVVSOI	$C_{py}$ of $BC$	-18 IOI LII	D	
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $	$C_{py}$			М	LE			L	SE	
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $	$\psi$	n	SB	$\mathcal{PB}$	STB	BCPB	SB	$\mathcal{PB}$	STB	BCPB
0.877448         20         0.210582         0.205760         0.166374         0.211112         0.243901         0.236562         0.189201         0.135403         0.13346           0.5         30         0.179497         0.17130         0.150690         0.180705         0.20685         0.199400         0.157803         0.135283           100         0.155449         0.143915         0.128103         0.155409         0.115443         0.128230         0.11544           10         0.135649         0.126159         0.047982         0.115180         0.186165         0.172515         0.069331         0.03708         0.069141           0.75         30         0.073760         0.069389         0.037925         0.069039         0.059311         0.05161         0.03426           0.03519         0.034268         0.023180         0.035099         0.036388         0.031123         0.08608         0.037145         0.04145         0.04193           1         30         0.021916         0.01763         0.001752         0.086480         0.03145         0.01248         0.02175         0.04604         0.01012           0.997802         20         0.066442         0.031317         0.057643         0.02137         0.02104		10	0.294136	0.280690	0.209344	0.291864	0.656123	0.321227	0.207201	0.414685
0.5300.1794970.1771300.1506990.1807050.2008850.1949000.1578030.19329500.1450640.1439150.1281030.1452690.154070.1528300.1292110.15081000.1053200.1048840.00770710.1053600.1160400.1164320.1022580.114330.976662200.0899500.0842360.0407920.151800.1861650.1725150.0698330.042930.975662200.0332760.0698390.0379250.0509390.0531110.022680.0120590.0330780.064291000.0351990.0342680.023100.0350990.0536880.021750.0363880.0317230.0204450.04921100.0215160.0378520.0014060.0117830.014900.0229630.021460.001370.014911000.0219160.074650.0422970.0406600.0314110.0145540.0402910.0102150.094480.0021770.0406800.0314110.012480.0229630.021460.021741000.0102150.0944110.0313170.0576230.035040.0257440.028370.035040.0287440.028371.25300.0474730.044630.0213740.0426390.0423700.0550440.025740.028371.25300.0474530.0219440.0218920.0221460.0213740.0283740.0283740.028371.26	0.877448	20	0.210582	0.205766	0.166374	0.211112	0.243901	0.236562	0.182931	0.233462
	0.5	30	0.179497	0.177130	0.150699	0.180705	0.200585	0.194900	0.157803	0.193299
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $		50	0.145064	0.143915	0.128103	0.145269	0.154407	0.152830	0.129211	0.150823
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$		100	0.105432	0.104884	0.097071	0.105360	0.115049	0.114632	0.102558	0.114347
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $		10	0.135649	0.126159	0.047982	0.115180	0.186165	0.172515	0.069833	0.142938
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $	0.976662	20	0.089950	0.084236	0.040070	0.082346	0.138575	0.102258	0.047206	0.090716
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $	0.75	30	0.073276	0.069389	0.037925	0.069920	0.077388	0.072993	0.033078	0.066440
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$		50	0.051911	0.049812	0.029438	0.050939	0.059311	0.056615	0.030896	0.054296
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $		100	0.035199	0.034268	0.023810	0.035099	0.036388	0.035104	0.021778	0.034802
0.989647         20         0.047465         0.043928         0.010436         0.031123         0.088019         0.056408         0.014554         0.04029           1         30         0.032484         0.030079         0.008168         0.021752         0.040860         0.037452         0.010238         0.021913           50         0.021916         0.017863         0.004590         0.012408         0.022963         0.021204         0.005139         0.01499           100         0.010215         0.009458         0.00277         0.006986         0.13411         0.012480         0.004046         0.0112           0.978029         20         0.066462         0.063186         0.031517         0.057623         0.097819         0.055678         0.02771         0.03624           1.25         30         0.047723         0.0445609         0.024320         0.055094         0.052678         0.027171         0.03624           1.00         0.025194         0.024784         0.018293         0.024416         0.028522         0.028010         0.020470         0.02377           0.7         7         5         5         7         5         5         5         5         5         5         5         5		10	0.093305	0.086358	0.022290	0.057988	0.115793	0.105702	0.022045	0.074261
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $	0.989647	20	0.047465	0.043928	0.010436	0.031123	0.088019	0.056408	0.014554	0.040293
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $	1	30	0.032484	0.030079	0.008168	0.021752	0.040860	0.037452	0.010238	0.029139
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $		50	0.021916	0.017863	0.004590	0.012408	0.022963	0.021204	0.005139	0.014993
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $		100	0.010215	0.009458	0.002727	0.006986	0.013411	0.012480	0.004046	0.010123
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $		10	0.102690	0.096411	0.033154	0.072400	0.123670	0.114753	0.037203	0.090518
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $	0.978029	20	0.066462	0.063186	0.031317	0.057623	0.097819	0.065840	0.028744	0.062803
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $	1.25	30	0.047723	0.045609	0.024369	0.042230	0.055094	0.052678	0.027689	0.051649
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $		50	0.035140	0.034105	0.020892	0.032773	0.037576	0.035928	0.020731	0.036242
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $		100	0.025194	0.024784	0.018293	0.024416	0.028522	0.028001	0.020407	0.028377
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $	$C_{py}$			WI	LSE			MF	PSE	
10         0.310544         0.295794         0.203689         0.282632         0.285017         0.273379         0.202178         0.29305           0.877448         20         0.229858         0.224253         0.171414         0.222131         0.208656         0.203425         0.160410         0.20387           0.5         30         0.201329         0.198203         0.166035         0.196747         0.175773         0.172703         0.144598         0.17958           50         0.153786         0.151717         0.131460         0.151669         0.143901         0.142529         0.121321         0.14526           100         0.111167         0.110506         0.099566         0.110349         0.100833         0.101413         0.088174         0.10311           0.976662         20         0.101563         0.094851         0.039842         0.084764         0.081318         0.081223         0.039787         0.07859           0.75         30         0.076629         0.072511         0.034718         0.067302         0.068384         0.064629         0.034083         0.06882           50         0.058623         0.056142         0.032215         0.054542         0.050628         0.048607         0.022666         0.0	$\psi$	n	SB	$\mathcal{PB}$	STB	BCPB	SB	$\mathcal{PB}$	STB	BCPB
0.877448         20         0.229858         0.224253         0.171414         0.222131         0.208656         0.203425         0.160410         0.20877           0.5         30         0.201329         0.198203         0.166035         0.196747         0.175773         0.172703         0.144598         0.17958           50         0.153786         0.151717         0.131460         0.151669         0.143901         0.142529         0.121321         0.14526           100         0.111167         0.110506         0.099566         0.110349         0.100833         0.101413         0.088174         0.10311           0.976662         20         0.101563         0.094851         0.039842         0.084764         0.081318         0.081223         0.039787         0.07859           0.75         30         0.076629         0.072511         0.034718         0.067302         0.068384         0.064629         0.034083         0.06882           50         0.058623         0.056142         0.032215         0.054542         0.050628         0.048607         0.022666         0.04951           100         0.16394         0.026012         0.079890         0.090587         0.078179         0.02137         0.05618 <tr< td=""><td></td><td>10</td><td>0.310544</td><td>0.295794</td><td>0.203689</td><td>0.282632</td><td>0.285017</td><td>0.273379</td><td>0.202178</td><td>0.293050</td></tr<>		10	0.310544	0.295794	0.203689	0.282632	0.285017	0.273379	0.202178	0.293050
0.5         30         0.201329         0.198203         0.166035         0.196747         0.175773         0.172703         0.144598         0.17958           50         0.153786         0.151717         0.131460         0.151669         0.143901         0.142529         0.121321         0.14526           100         0.111167         0.110506         0.099566         0.110349         0.100833         0.101413         0.088174         0.10311           0.976662         20         0.101563         0.094851         0.039842         0.084764         0.081318         0.081223         0.039787         0.07859           0.75         30         0.076629         0.072511         0.034718         0.067302         0.068384         0.064629         0.034083         0.06882           50         0.058623         0.056142         0.032215         0.054542         0.050628         0.048607         0.022666         0.04951           100         0.036052         0.034921         0.022859         0.034456         0.033529         0.031570         0.023427         0.03469           0.989647         20         0.057771         0.053797         0.014953         0.040517         0.044052         0.040166         0.010065         0.	0.877448	20	0.229858	0.224253	0.171414	0.222131	0.208656	0.203425	0.160410	0.203876
50         0.153786         0.151717         0.131460         0.151669         0.143901         0.142529         0.121321         0.142526           100         0.111167         0.110506         0.099566         0.110349         0.100833         0.101413         0.088174         0.10311           0.976662         20         0.101563         0.094851         0.039842         0.084764         0.081318         0.081223         0.039787         0.07859           0.75         30         0.076629         0.072511         0.034718         0.067302         0.068384         0.064629         0.034083         0.06882           50         0.058623         0.056142         0.032215         0.054542         0.050628         0.048607         0.022666         0.04951           100         0.036052         0.034921         0.022859         0.034456         0.033529         0.031570         0.023427         0.03469           0.989647         20         0.057771         0.053797         0.014953         0.040517         0.044052         0.040166         0.010065         0.03105           1         30         0.037875         0.035132         0.008797         0.024933         0.030070         0.002905         0.006557         0.0	0.5	30	0.201329	0.198203	0.166035	0.196747	0.175773	0.172703	0.144598	0.179581
100         0.111167         0.110506         0.099566         0.110349         0.100833         0.101413         0.088174         0.10111           10         0.159903         0.148093         0.049612         0.116259         0.131197         0.118116         0.043433         0.11427           0.976662         20         0.101563         0.094851         0.039842         0.084764         0.081318         0.081223         0.039787         0.07859           0.75         30         0.076629         0.072511         0.034718         0.067302         0.068384         0.064629         0.034083         0.06882           50         0.058623         0.056142         0.032215         0.054542         0.050628         0.048607         0.022666         0.04951           100         0.116290         0.106394         0.026012         0.079890         0.090587         0.078179         0.02137         0.05618           0.989647         20         0.057771         0.053797         0.014953         0.040517         0.044052         0.040166         0.010065         0.03107           1         30         0.037875         0.035378         0.008930         0.002905         0.006557         0.01973           100		50	0.153786	0.151717	0.131460	0.151669	0.143901	0.142529	0.121321	0.145268
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$		100	0.111167	0.110506	0.099566	0.110349	0.100833	0.101413	0.088174	0.103117
0.976662         20         0.101563         0.094851         0.039842         0.084764         0.081318         0.081223         0.039787         0.07859           0.75         30         0.076629         0.072511         0.034718         0.067302         0.068384         0.064629         0.034083         0.06882           50         0.058623         0.056142         0.032215         0.054542         0.050628         0.048607         0.026266         0.04951           100         0.036052         0.034921         0.022859         0.034456         0.033529         0.031570         0.023427         0.03469           0.989647         20         0.057771         0.053797         0.014953         0.040517         0.044052         0.040166         0.010065         0.03193           1         30         0.037875         0.035132         0.008797         0.024993         0.030070         0.002905         0.006557         0.01973           50         0.021367         0.019675         0.004449         0.013659         0.020338         0.016791         0.004503         0.01197           100         0.116114         0.106735         0.032383         0.087482         0.09039         0.022622         0.006800 <tr< td=""><td></td><td>10</td><td>0.159903</td><td>0.148093</td><td>0.049612</td><td>0.116259</td><td>0.131197</td><td>0.118116</td><td>0.043433</td><td>0.114271</td></tr<>		10	0.159903	0.148093	0.049612	0.116259	0.131197	0.118116	0.043433	0.114271
0.75         30         0.076629         0.072511         0.034718         0.067302         0.068384         0.064629         0.034083         0.06882           50         0.058623         0.056142         0.032215         0.054542         0.050628         0.048607         0.026266         0.04951           100         0.036052         0.034921         0.022859         0.034456         0.033529         0.031570         0.023427         0.03469           0.989647         20         0.057771         0.053797         0.014953         0.040517         0.044052         0.040166         0.010065         0.03105           1         30         0.037875         0.035132         0.008797         0.024993         0.030070         0.002905         0.006557         0.01973           50         0.021367         0.019675         0.004449         0.013659         0.020338         0.016791         0.004503         0.01197           100         0.011966         0.011194         0.003378         0.008930         0.009796         0.09039         0.002362         0.00680           0.978029         20         0.069914         0.066120         0.03636         0.061823         0.055509         0.037047         0.021346         0.0420	0.976662	20	0.101563	0.094851	0.039842	0.084764	0.081318	0.081223	0.039787	0.078596
50         0.058623         0.056142         0.032215         0.054542         0.050628         0.048607         0.026266         0.04951           100         0.036052         0.034921         0.022859         0.034456         0.033529         0.031570         0.023427         0.03469           0.989647         20         0.057771         0.053797         0.014953         0.040517         0.044052         0.040166         0.010065         0.031570           1         30         0.037875         0.035797         0.014953         0.040517         0.044052         0.040166         0.010065         0.03105           1         30         0.037875         0.035132         0.008797         0.024993         0.030070         0.002905         0.006557         0.01973           50         0.021367         0.019675         0.004449         0.013659         0.020338         0.016791         0.004503         0.01197           100         0.011966         0.011194         0.003378         0.008930         0.009039         0.002362         0.00680           0.978029         20         0.069914         0.066120         0.03636         0.061823         0.055009         0.051701         0.026083         0.05665	0.75	30	0.076629	0.072511	0.034718	0.067302	0.068384	0.064629	0.034083	0.068826
100         0.036052         0.034921         0.022859         0.034456         0.033529         0.031570         0.023427         0.03469           10         0.116290         0.106394         0.026012         0.079890         0.090587         0.078179         0.021037         0.05618           0.989647         20         0.057771         0.053797         0.014953         0.040517         0.044052         0.040166         0.010065         0.03105           1         30         0.037875         0.035132         0.008797         0.024993         0.030070         0.002905         0.006557         0.01973           50         0.021367         0.019675         0.004449         0.013659         0.020338         0.016791         0.004503         0.01197           100         0.011966         0.011194         0.003378         0.008930         0.009039         0.002362         0.00680           0.978029         20         0.069914         0.066120         0.030636         0.061823         0.055009         0.051701         0.026083         0.05665           1.25         30         0.0531826         0.030470         0.053858         0.030070         0.029027         0.01838         0.03079           1.25		50	0.058623	0.056142	0.032215	0.054542	0.050628	0.048607	0.026266	0.049518
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$		100	0.036052	0.034921	0.022859	0.034456	0.033529	0.031570	0.023427	0.034690
0.989647         20         0.057771         0.053797         0.014953         0.040517         0.044052         0.040166         0.010065         0.03105           1         30         0.037875         0.035132         0.008797         0.024993         0.030070         0.002905         0.006557         0.01973           50         0.021367         0.019675         0.004449         0.013659         0.020338         0.016791         0.004503         0.01197           100         0.011966         0.011194         0.003378         0.008930         0.009796         0.009039         0.002362         0.00680           0.978029         20         0.069914         0.06120         0.030636         0.061823         0.055009         0.051701         0.026083         0.05665           1.25         30         0.056191         0.053826         0.030470         0.053858         0.039090         0.037047         0.021346         0.04202           50         0.039595         0.038334         0.024173         0.038526         0.030270         0.029027         0.01838         0.03704           100         0.026729         0.029234         0.022651         0.023665         0.03079           1.25         30 <t< td=""><td></td><td>10</td><td>0.116290</td><td>0.106394</td><td>0.026012</td><td>0.079890</td><td>0.090587</td><td>0.078179</td><td>0.021037</td><td>0.056182</td></t<>		10	0.116290	0.106394	0.026012	0.079890	0.090587	0.078179	0.021037	0.056182
1         30         0.037875         0.035132         0.008797         0.024993         0.030070         0.002905         0.006557         0.01973           50         0.021367         0.019675         0.004449         0.013659         0.020338         0.016791         0.004503         0.01197           100         0.011966         0.011194         0.003378         0.008930         0.009796         0.009039         0.002362         0.00680           0.978029         20         0.069914         0.066120         0.030636         0.061823         0.055009         0.051701         0.026083         0.05665           1.25         30         0.056191         0.053826         0.030470         0.053858         0.030909         0.037047         0.021346         0.04202           50         0.039595         0.038334         0.024173         0.038256         0.030270         0.029027         0.01838         0.03079           100         0.026279         0.029333         0.022611         0.023065         0.03079           1.25         30         0.038334         0.024173         0.038526         0.030270         0.029027         0.018388         0.03079           1.00         0.026279         0.029320	0.989647	20	0.057771	0.053797	0.014953	0.040517	0.044052	0.040166	0.010065	0.031055
50         0.021367         0.019675         0.004449         0.013659         0.020338         0.016791         0.004503         0.01197           100         0.011966         0.011194         0.003378         0.008930         0.009796         0.009039         0.002362         0.00680           10         0.116114         0.106735         0.032383         0.087482         0.090236         0.083952         0.024682         0.07095           0.978029         20         0.069914         0.066120         0.030636         0.061823         0.055009         0.051701         0.026083         0.05665           1.25         30         0.056191         0.053826         0.030470         0.053858         0.039090         0.037047         0.021346         0.04202           50         0.039595         0.038334         0.024173         0.038526         0.030270         0.029027         0.019388         0.03079           100         0.026729         0.029320         0.023651         0.023665         0.023665         0.023665         0.027606         0.017519         0.023679	1	30	0.037875	0.035132	0.008797	0.024993	0.030070	0.002905	0.006557	0.019737
100         0.011966         0.011194         0.003378         0.008930         0.009796         0.009039         0.002362         0.00680           10         0.116114         0.106735         0.032383         0.087482         0.090236         0.083952         0.024682         0.07095           0.978029         20         0.069914         0.066120         0.030636         0.061823         0.055009         0.051701         0.026083         0.05665           1.25         30         0.056191         0.053826         0.030470         0.053858         0.039090         0.037047         0.021346         0.04202           50         0.039595         0.038334         0.024173         0.038260         0.030270         0.029027         0.019838         0.03079           100         0.026729         0.029320         0.022605         0.023065         0.023065         0.02719         0.023179		50	0.021367	0.019675	0.004449	0.013659	0.020338	0.016791	0.004503	0.011977
10         0.116114         0.106735         0.032383         0.087482         0.090236         0.083952         0.024682         0.07095           0.978029         20         0.069914         0.066120         0.030636         0.061823         0.055009         0.051701         0.026083         0.05665           1.25         30         0.056191         0.053826         0.030470         0.053858         0.030909         0.037047         0.021346         0.04202           50         0.039595         0.038334         0.024173         0.038526         0.030270         0.029027         0.019388         0.03079           100         0.026279         0.092300         0.012591         0.023065         0.023065         0.023067         0.021519         0.023067		100	0.011966	0.011194	0.003378	0.008930	0.009796	0.009039	0.002362	0.006800
0.978029         20         0.069914         0.066120         0.030636         0.061823         0.055009         0.051701         0.026083         0.05665           1.25         30         0.056191         0.053826         0.030470         0.053858         0.039090         0.037047         0.021346         0.04202           50         0.039595         0.038334         0.024173         0.038526         0.030270         0.029027         0.019838         0.03709           100         0.026729         0.0192306         0.023651         0.023065         0.027519         0.023079		10	0.116114	0.106735	0.032383	0.087482	0.090236	0.083952	0.024682	0.070959
1.25         30         0.056191         0.053826         0.030470         0.053858         0.039090         0.037047         0.021346         0.04202           50         0.039595         0.038334         0.024173         0.038526         0.030270         0.029027         0.019838         0.03079           100         0.026729         0.026320         0.019296         0.026591         0.023065         0.022606         0.017519         0.023044	0.978029	20	0.069914	0.066120	0.030636	0.061823	0.055009	0.051701	0.026083	0.056654
50 0.039595 0.038334 0.024173 0.038526 0.030270 0.029027 0.019838 0.03079	1.25	30	0.056191	0.053826	0.030470	0.053858	0.039090	0.037047	0.021346	0.042029
100 0.026729 0.026320 0.019296 0.026591 0.023065 0.022606 0.017519 0.02304		50	0.039595	0.038334	0.024173	0.038526	0.030270	0.029027	0.019838	0.030790
100 0.020727 0.020520 0.017270 0.020571 0.025005 0.0220007 0.0207777 0.020707777		100	0.026729	0.026320	0.019296	0.026591	0.023065	0.022606	0.017519	0.023049

**Table 5** True values and  $\mathcal{AWs}$  of  $\mathcal{C}_{py}$  of BCIs for LnD

		Table	b True v	alues and	AVVs of	$\mathcal{C}_{py}$ of BC	Is for Xg	D	
$\mathcal{C}_{py}$			М	LE			LS	E	
$\psi$	n	SB	$\mathcal{PB}$	STB	BCPB	SB	$\mathcal{PB}$	STB	ВСРВ
	10	0.404213	0.396618	0.341336	0.372246	0.464587	0.448132	0.449843	0.432402
0.721060	20	0.306730	0.302914	0.298811	0.299697	0.348492	0.343875	0.352192	0.337741
0.5	30	0.256145	0.253767	0.263676	0.253334	0.289339	0.285637	0.304868	0.284427
	50	0.202482	0.201293	0.219669	0.204139	0.222909	0.221130	0.206987	0.218780
	100	0.143889	0.143036	0.139454	0.142729	0.159815	0.159838	0.155933	0.156733
	10	0.230394	0.214949	0.137809	0.244377	0.284017	0.261854	0.179937	0.270438
0.910575	20	0.166718	0.160138	0.114500	0.164097	0.191347	0.181943	0.139160	0.192199
0.75	30	0.151999	0.149267	0.112405	0.142428	0.152699	0.147826	0.114533	0.145574
	50	0.108212	0.106523	0.104902	0.123842	0.123989	0.122205	0.100959	0.110834
	100	0.078546	0.078197	0.071296	0.080435	0.095715	0.095071	0.074667	0.089110
	10	0.100545	0.091774	0.028866	0.075334	0.176356	0.162865	0.074564	0.140182
0.968545	20	0.072646	0.066961	0.023910	0.075030	0.107431	0.099626	0.034733	0.079362
1	30	0.054667	0.050676	0.021592	0.048380	0.074976	0.069483	0.026981	0.061665
	50	0.035131	0.033110	0.017676	0.035334	0.053742	0.050940	0.024086	0.049720
	100	0.027000	0.025704	0.015135	0.024920	0.025823	0.024285	0.013000	0.028615
	10	0.113921	0.104872	0.034864	0.058311	0.124001	0.111816	0.033211	0.127577
0.973977	20	0.055423	0.050783	0.018254	0.043441	0.058817	0.053841	0.013526	0.047762
1.25	30	0.031787	0.030295	0.009966	0.026078	0.046213	0.042261	0.013871	0.036187
	50	0.020585	0.019022	0.006952	0.019088	0.025613	0.023488	0.008151	0.017135
	100	0.011518	0.010725	0.004295	0.010787	0.013442	0.012402	0.004393	0.012015
$C_{py}$			WI	SE			MP	SE	
$\psi$	n	SB	$\mathcal{PB}$	STB	BCPB	SB	$\mathcal{PB}$	STB	ВСРВ
	10	0.460088	0.446721	0.434481	0.427817	0.400653	0.383063	0.337199	0.369410
0.721060	20	0.344096	0.339964	0.391265	0.330106	0.297349	0.293130	0.252886	0.296504
0.5	30	0.273240	0.271835	0.238852	0.260739	0.255607	0.253129	0.251097	0.252395
	50	0.217184	0.216057	0.222478	0.214956	0.194604	0.192556	0.194341	0.191107
	100	0.157843	0.157920	0.164907	0.157340	0.147023	0.140212	0.124748	0.141724
	10	0.302805	0.283702	0.197969	0.301453	0.219958	0.203534	0.123130	0.242078
0.910575	20	0.212119	0.204998	0.123383	0.164024	0.154204	0.158711	0.100125	0.151573
0.75	30	0.162883	0.158423	0.136942	0.170730	0.148111	0.143458	0.105396	0.140124
	50	0.125488	0.123054	0.110634	0.130880	0.091369	0.099841	0.085208	0.109574
	100	0.098558	0.098506	0.100252	0.092195	0.061364	0.068010	0.056557	0.067917
	10	0.173100	0.157255	0.052056	0.146356	0.097198	0.090542	0.028151	0.074352
0.968545	20	0.098569	0.091090	0.039812	0.078501	0.071171	0.065810	0.023385	0.071768
1	30	0.054262	0.049740	0.026511	0.049619	0.045541	0.040886	0.020895	0.045946
	50	0.052109	0.048848	0.024247	0.046091	0.034406	0.032117	0.013219	0.034688
	100	0.029045	0.027754	0.018093	0.029052	0.026965	0.024875	0.014228	0.023341
	10	0.115728	0.102848	0.033623	0.083063	0.111466	0.101528	0.028261	0.04891
0.973977	20	0.053489	0.049699	0.011128	0.034469	0.046053	0.045547	0.017531	0.03545
1.25	30	0.036628	0.034693	0.008564	0.030869	0.030033	0.029148	0.005871	0.025056
	50	0.020442	0.019054	0.005336	0.018296	0.019779	0.018395	0.006049	0.018692
	100	0.011054	0.009930	0.003267	0.012478	0.009584	0.008882	0.002277	0.004374

**Table 6** True values and  $\mathcal{AWs}$  of  $\mathcal{C}_{py}$  of BCIs for XgD

Classical and the Bayesian Estimation of Process Capability Index 177

					•••••	• pg == = =		_	
$C_{py}$			М	LE			LS	E	
$\psi$		SB	$\mathcal{PB}$	STB	BCPB	SB	$\mathcal{PB}$	STB	BCPB
	10	0.437687	0.430605	0.411914	0.415991	0.461418	0.452105	0.402186	0.428910
0.645118	20	0.330898	0.327374	0.332497	0.324617	0.354265	0.349750	0.328684	0.345806
0.5	30	0.279391	0.278132	0.295479	0.276766	0.302593	0.300121	0.329704	0.298886
	50	0.215426	0.214608	0.217570	0.214397	0.233573	0.232874	0.236927	0.231654
	100	0.153630	0.153512	0.146728	0.152530	0.164612	0.163342	0.150733	0.162116
	10	0.266976	0.250841	0.204355	0.285924	0.323048	0.307740	0.193237	0.261823
0.890708	20	0.209480	0.205526	0.137988	0.180488	0.219456	0.212140	0.183338	0.238014
0.75	30	0.169684	0.167224	0.148357	0.175352	0.198359	0.196279	0.160253	0.193397
	50	0.134632	0.132693	0.112369	0.131351	0.145054	0.143826	0.112019	0.135153
	100	0.093588	0.093092	0.090389	0.098186	0.099968	0.100422	0.089721	0.091989
	10	0.115747	0.106237	0.045426	0.108971	0.153401	0.141536	0.054918	0.150901
0.974776	20	0.103980	0.098063	0.036447	0.067112	0.100915	0.094895	0.041952	0.085862
1	30	0.056523	0.052851	0.025361	0.057322	0.075928	0.071461	0.032226	0.062132
	50	0.049763	0.047807	0.022174	0.035941	0.053144	0.050744	0.027869	0.049205
	100	0.034374	0.033507	0.022178	0.031629	0.036033	0.035189	0.022769	0.032929
	10	0.081450	0.073808	0.018443	0.051332	0.112037	0.100418	0.036216	0.104392
0.985981	20	0.047723	0.044160	0.013888	0.035435	0.052700	0.048457	0.018813	0.044577
1.25	30	0.024061	0.021944	0.004342	0.013169	0.041736	0.038384	0.015630	0.028089
	50	0.016988	0.015716	0.003935	0.012054	0.017449	0.015978	0.003560	0.010694
	100	0.009086	0.008278	0.002493	0.006470	0.011093	0.010151	0.002729	0.007426
$C_{py}$			WI	SE			MP	SE	
$\psi$	п	SB	$\mathcal{PB}$	STB	BCPB	SB	$\mathcal{PB}$	STB	BCPB
	10	0.476791	0.467952	0.468416	0.450657	0.427025	0.425572	0.403884	0.415798
0.645118	20	0.352671	0.348144	0.362391	0.344774	0.327929	0.322354	0.300892	0.327757
0.5	30	0.288292	0.285888	0.276887	0.282797	0.278749	0.274946	0.205127	0.266286
	50	0.223318	0.222663	0.212974	0.219545	0.213691	0.212494	0.165830	0.209318
	100	0.161620	0.161200	0.163585	0.160669	0.150806	0.150429	0.134732	0.146557
	10	0.316434	0.301652	0.213860	0.297511	0.239781	0.238908	0.194207	0.264864
0.890708	20	0.220467	0.214655	0.174164	0.218879	0.200038	0.200559	0.129140	0.171952
0.75	30	0.171470	0.169755	0.146188	0.143276	0.160071	0.158180	0.120468	0.163569
	50	0.136668	0.135182	0.117604	0.136248	0.122186	0.121402	0.107219	0.124179
	100	0.103155	0.102816	0.064773	0.085772	0.083885	0.083734	0.069758	0.090797
	10	0.075981	0.069321	0.010496	0.013689	0.109536	0.100336	0.039607	0.094399
0.974776	20	0.105981	0.096204	0.149310	0.097202	0.096568	0.090410	0.034790	0.058332
1	30	0.096203	0.093554	0.114821	0.054171	0.048971	0.048598	0.024529	0.047855
	50	0.076862	0.075845	0.027831	0.037932	0.044006	0.042025	0.021365	0.034068
	100	0.034664	0.033649	0.024008	0.034496	0.033836	0.033161	0.022179	0.031264
	10	0.080546	0.073575	0.020598	0.013777	0.079109	0.070205	0.009976	0.032750
0.985981	20	0.069279	0.065396	0.123183	0.030402	0.045865	0.040532	0.010402	0.023541
1.05			0.040500	0.00((25	0.045700	0.000001	0.019201	0.00/187	0.012621
1.25	30	0.046304	0.042530	0.026635	0.045790	0.020221	0.018201	0.004107	0.012021
1.25	30 50	0.046304 0.044698	0.042530 0.044740	0.026635	0.045790	0.020221	0.018201	0.002237	0.012021

**Table 7** True values and  $\mathcal{AWs}$  of  $\mathcal{C}_{py}$  of BCIs for AkD

**Table 8** True and Bayes estimate of  $C_{py}$  along with the Risk under SELF through M-Halgorithm for LnD, XgD, and AkD

-			Estimat	e (Est) and	Risk of C	through M-H	I algorithm		
	$\mathcal{C}_{ny}$	0.877	74483	0.97	6662	0.98	9647	0.978	3029
Model	$\psi^{-pg}$	0	.5	0.	75		1	1.2	25
	n	Est.	Risk	Est.	Risk	Est.	Risk	Est.	Risk
	10	0.853024	0.004214	0.948373	0.004177	0.969128	0.000240	0.961106	0.000452
	20	0.864481	0.003102	0.960922	0.001487	0.979044	0.000110	0.971526	0.000264
LnD	30	0.874767	0.001541	0.962843	0.001110	0.982419	0.000076	0.972255	0.000065
	50	0.869895	0.001423	0.971615	0.000170	0.985448	0.000009	0.974809	0.000129
	100	0.873286	0.000923	0.973450	0.000005	0.987620	0.000006	0.976895	0.000038
	$\mathcal{C}_{py}$	0.721	10604	0.910	)5752	0.96	8545	0.973	3977
	$\psi$	0	.5	0.75		1		1.25	
	n	Est.	Risk	Est.	Risk	Est.	Risk	Est.	Risk
	10	0.756474	0.009039	0.926176	0.003752	0.953478	0.000297	0.942043	0.000613
	20	0.767116	0.005587	0.930856	0.001934	0.963577	0.000290	0.952245	0.000238
XgD	30	0.790385	0.003173	0.937375	0.001010	0.967313	0.000066	0.950271	0.000069
	50	0.785451	0.002058	0.945529	0.000096	0.969858	0.000010	0.954306	0.000046
	100	0.789346	0.000894	0.948281	0.000199	0.972459	0.000004	0.955171	0.000043
	$C_{py}$	0.645	51183	0.890	07082	0.97	4776	0.985	5981
	$\psi$	0	.5	0.	75		1	1.2	25
	n	Est.	Risk	Est.	Risk	Est.	Risk	Est.	Risk
	10	0.565347	0.017604	0.796856	0.011609	0.920499	0.004731	0.956472	0.000569
	20	0.559024	0.008279	0.819741	0.007189	0.938336	0.001272	0.971138	0.000175
AkD	30	0.540392	0.006021	0.816193	0.004546	0.941741	0.000420	0.976528	0.000077
	50	0.553668	0.003820	0.816866	0.002636	0.941253	0.001816	0.979522	0.000021
	100	0.559860	0.001870	0.824001	0.001318	0.948663	0.000237	0.983446	0.000006

**Table 9** True value of  $C_{py}$  along with HPD Interval in terms of AWs for LnD, XgD and AkD

		HPD inter	val of $C_{py}$ the	ough M-H al	gorithm	
Madal		$C_{py}$	0.877448	0.976662	0.989647	0.978029
Model	п	$\psi$	0.5	0.75	1	1.25
	10		0.286503	0.128196	0.069984	0.071591
	20	HPD	0.216304	0.079287	0.034720	0.044250
LnD	30	$(\mathcal{AWs})$	0.177423	0.068828	0.023888	0.038950
	50		0.145669	0.044250	0.014169	0.030460
	100		0.103922	0.032680	0.007353	0.022453
		$C_{py}$	0.721060	0.910575	0.968545	0.973977
	п	$\psi$	0.5	0.75	1	1.25
	10		0.331779	0.131199	0.061547	0.072174
	20	HPD	0.260186	0.101713	0.034209	0.046301
XgD	30	$(\mathcal{AWs})$	0.205779	0.081814	0.023311	0.042738
	50		0.164615	0.058323	0.015419	0.033091
	100		0.118632	0.041921	0.007601	0.025168
		$C_{py}$	0.645118	0.890708	0.974776	0.985981
	п	$\psi$	0.5	0.75	1	1.25
	10		0.491227	0.380292	0.195269	0.106567
	20	HPD	0.366641	0.287847	0.127084	0.054387
AkD	30	$(\mathcal{AWs})$	0.302958	0.246231	0.109191	0.036017
	50		0.239482	0.197394	0.094328	0.023970
	100		0.172408	0.140885	0.065415	0.011301

Classical and the Bayesian Estimation of Process Capability Index 179

	Table 10         Descriptive Statistics for the considered data sets										
Data Sets	Minimum	Q1	median	mean	Q3	Maximum	Sd	CS	CK		
Ι	0.8	4.675	8.1	9.877	13.02	38.5	7.236	1.472	5.54		
II	0.9	4.725	10.75	14.68	20.12	53	13.663	1.348	4.279		

	Table	11 Goodness	s of fit summ	ary for consi	dered data se	et
Data	Model	-Log	AIC	BIC	K.S	K.S
Sets	s Model	Likelihood	AIC	DIC	Statistics	(p-value)
	LnD	319.0374	640.0748	642.6800	0.0677	0.7495
Ι	XgD	132.7684	267.5367	270.1419	0.0625	0.8297
	AkD	320.9646	643.9292	646.5344	0.1003	0.2672

151.1490

153.8256

160.3552

LnD

XgD

AkD

Π

74.5745

75.9128

79.1776

152.1448

154.8214

161.3510

0.1254

0.1753

0.2071

0.8736

0.5146

0.3130

**Table 12** Estimates of GPCIs  $C_{py}$  using different methods of estimation

Data	Model	a):	$\hat{C}_{py}$							
Sets	Widdei	$\psi$	MLE	LSE	WLSE	MPSE				
	LnD	0.186571	1.000987	1.001030	1.001154	0.015165				
Ι	XgD	0.263407	0.995442	0.993535	0.994805	0.001645				
	AkD	0.295277	1.035844	1.033791	1.034129	0.000834				
	LnD	0.128526	1.023422	1.023643	1.023759	1.021968				
II	XgD	0.178251	1.022753	1.017489	1.018073	1.022919				
	AkD	0.201712	1.046044	1.044679	1.044851	1.044983				

SELF are reported in Table 14. Besides, the confidence limits of BCIs using different classical methods of estimation are reported in Table 13. From Table 13, it was found that for data set I MLE and LnD give the best performance as compared to other methods and distributions, respectively. Similarly, for data set II, MPSE and XgD play the same role. In the different BCIs, STB for data set I and BCPB for data set II perform better. It is observed that the width of the HPD is the minimum among the widths of BCIs, which shows similar trends of inference as seen in the simulation study. Specifically, LnD gives the least HPD for Data Set I and XgD gives the least HPD for Data Set II. From Tables 12 and 14, we observe that the estimated value of  $C_{py}$  (under LnD and AkD) based on different methods of estimation indicates that the process is almost capable, i.e., the process is satisfactory from a capability point of view even though it is under statistical control.

		Data	set - I			Data set - II			
Est.				Widths of C	<i>Ppy</i> for LnD				
	SB	$\mathcal{PB}$	STB	$\mathcal{BCPB}$	SB	$\mathcal{PB}$	STB	BCPB	
MLE	0.007125	0.006571	0.000601	0.003240	0.025848	0.025948	0.000909	0.006820	
LSE	0.007396	0.006559	0.000517	0.002880	0.023367	0.020624	0.000472	0.002329	
WLSE	0.006622	0.005997	0.000268	0.001548	0.022409	0.019861	0.000240	0.001610	
MPSE	0.006426	0.005871	0.000612	0.000599	0.000899	0.017821	0.000215	0.000158	
				Widths of C	py for XgD				
	SB	$\mathcal{PB}$	STB	$\mathcal{BCPB}$	SB	$\mathcal{PB}$	STB	BCPB	
MLE	0.013944	0.013003	0.007881	0.012974	0.015982	0.014896	0.000433	0.002391	
LSE	0.017734	0.017636	0.011626	0.018388	0.032925	0.029829	0.010935	0.031626	
WLSE	0.015281	0.014583	0.009184	0.014583	0.029070	0.025405	0.009756	0.026621	
MPSE	0.014752	0.013251	0.008131	0.013258	0.024657	0.023337	0.000401	0.000388	
				Widths of C	py for AkD				
	SB	$\mathcal{PB}$	STB	$\mathcal{BCPB}$	$\mathcal{SB}$	$\mathcal{PB}$	STB	$\mathcal{BCPB}$	
MLE	0.035285	0.035945	0.030909	0.037434	0.078136	0.080280	0.050420	0.071256	
LSE	0.041131	0.040834	0.028299	0.042009	0.071672	0.072382	0.049761	0.073138	
WLSE	0.043836	0.044732	0.035815	0.042761	0.099522	0.100507	0.066170	0.100507	
MPSE	0.038869	0.039531	0.030182	0.039732	0.057403	0.056532	0.049625	0.083674	

**Table 13** Widths of BCIs for  $C_{py}$  under different method of estimation for different models

 Table 14
 Bayes estimates of Cpy through M-H algorithm with corresponding risk and HPD credible intervals

	Data set - I			Data set - II		
Model	Bayes estimate and HPD interval					
	Bayes est	risk	HPD	Bayes est	risk	HPD
LnD	1.000192	0.000002	0.000402	1.018533	0.000080	0.000289
XgD	0.990712	0.000020	0.001643	1.019016	0.000020	0.000131
AkD	1.036033	0.000002	0.001532	1.041075	0.000058	0.000550

# 7 Conclusions

In this research, we looked at four traditional methods of GPCI  $C_{py}$  point estimate (MLE, LSE, WLSE, and MPSE) as well as the Bayesian method (M-H algorithm) and demonstrated the proposed methods with two real-life instances. We conducted simulation research to compare these strategies with different sample sizes and different combinations of the unknown parameters because it is not possible to compare these methods conceptually. For the GPCI  $C_{py}$ , we examined BCIs and HPD intervals in addition to point estimation.

Simulation study results show that the performance of the M-H algorithm is satisfactory. Further, simulation results suggest that for almost all the cases,

Bayes estimates perform better than classical methods of estimation. It's worth noting that the prior distributions' hyper-parameters must be carefully chosen. Among the other conventional methods of estimation, MPSE produces the best results in terms of MSEs for practically all sample sizes and parameter values. Among the considered BCIs, STB performed better in terms of AWs. Also, the AWs of HPD under SELF are smaller than considered BCIs. The data analysis also echoed the similar pattern of results that we have observed in the simulation study. As a result of the entire analysis, we can conclude that LnD outperforms XgD and AkD for almost all paremeter values except  $\psi = 1.25$ , and that the performance level of the investigated distribution is LnD > XgD > AkD. I believe that if this research approach works well, the industries will be able to use it in the future to evaluate the capabilities of any process distribution.

### References

- Chatterjee S., Qiu P. (2009). Distribution-free cumulative sum control charts using bootstrap-based control limits. *The Annals of Applied Statistics*, 3(1), 349–369.
- [2] Chan, L. K., Cheng, S. W., and Spiring, F. A. (1988). A new measure of process capability: C<sub>pm</sub>. Journal of Quality Technology, 20(3), 162–175.
- [3] Chen, M. H. and Shao, Q. M. (1999). Monte Carlo estimation of Bayesian credible and HPD intervals. *Journal of Computational and Graphical Statistics*, 8(1), 69–92.
- [4] Cheng, S. W. and Spiring, F. A. (1989). Assessing process capability: a Bayesian approach. *IEE Transactions*, 21(1), 97–98.
- [5] Cheng, R. C. H. and Amin, N. A. K. (1979). Maximum product-ofspacings estimation with applications to the lognormal distribution. *Math Report*, 79.
- [6] Cheng, R. C. H. and Amin, N. A. K. (1983). Estimating parameters in continuous univariate distributions with a shifted origin. *Journal of the Royal Statistical Society: Series B (Methodological)*, 45(3), 394–403.
- [7] Choi, I. S., and Bai, D. S. (1996). Process capability indices for skewed distributions. *Proceedings of 20th International Conference on Computer and Industrial Engineering*, Kyongju, Korea, 1211–1214.
- [8] Dennis, J. E., and Schnabel, R. B. (1983). Numerical methods for unconstrained optimization and non-linear equations. *Prentice-Hall, Englewood Cliffs*, NJ.

- [9] Dey, S., Saha, M., and Kumar, S. (2021). Parametric Confidence Intervals of Spmk for Generalized Exponential Distribution. American Journal of Mathematical and Management Sciences, 1–22.
- [10] Franklin, A. F., and Wasserman, G. S. (1991). Bootstrap confidence interval estimation of  $C_{pk}$ : an introduction. *Communications in Statistics Simulation and Computation*, 20(1), 231–242.
- [11] Ghitany, M. E., Atieh B., and Nadarajah, S. (2008). Lindley distribution and its application. *Mathematics and Computers in Simulation*, 78, 493– 506.
- [12] Gunter, B. H. (1989). The use and abuse of  $C_{pk}$ . Quality Progress, 22(3), 108–109.
- [13] Hsiang, T. C., and Taguchi, G. (1985). A tutorial on quality control and assurance – the Taguchi methods. ASA Annual Meeting, Las Vegas, Nevada, 188.
- [14] Huiming, Z. Y., Jun, Y. and Liya, H. (2007). Bayesian evaluation approach for process capability based on sub samples. *IEEE International Conference on Industrial Engineering and Engineering Management*, Singapore, 1200–1203.
- [15] Juran, J. M. (1974). Juran's quality control handbook, 3rd ed. McGraw-Hill, New York, USA.
- [16] Kane, V. E. (1986). Process capability indices. *Journal of Quality Technology*, 18, 41–52.
- [17] Kumar S. (2021). Classical and Bayesian Estimation of the Process Capability Index C<sub>py</sub> Based on Lomax Distributed. In Yadav D.K. (Eds.), Advance Research Trends in Statistics and Data Science (pp. 115–131). MKSES Publication. http://doi.org/10.5281/zenodo.469 9531.
- [18] Kumar, S., and Saha, M. (2020). Estimation of Generalized Process Capability Indices  $C_{py}$  for Poisson Distribution. *Invertis Journal of Management*, 12(2), 123–130.
- [19] Kumar, S., Dey, S., and Saha, M. (2019). Comparison between two generalized process capability indices for Burr XII distribution using bootstrap confidence intervals. Life Cycle Reliability And Safety Engineering, 8(4), 347–355.
- [20] Kumar, S., Yadav, A. S., Dey, S., and Saha, M. (2021). Parametric inference of generalized process capability index Cpyk for the power Lindley distribution. Quality Technology & Quantitative Management, 1–34.

- [21] Kundu, D., and Pradhan, B. (2009). Bayesian inference and life testing plans for generalized exponential distribution. *Sci. China Ser. A Math. 52 (special volume dedicated to Professor Z. D. Bai)*, 1373–1388.
- [22] Leiva, V., Marchanta, C., Saulob, H., Aslam, M., and Rojasd, F. (2014). Capability indices for Birnbaum–Saunders processes applied to electronic and food industries. *Journal of Applied Statistics*, 41(9), 1881–1902.
- [23] Li C., Mukherjee A., Su Q., Xie M. (2016). Distribution-free phase-II exponentially weighted moving average schemes for joint monitoring of location and scale based on subgroup samples. *International Journal of Production Research*, 54(24), 7259–7273.
- [24] Lin, T. Y., Wu, C. W., Chen, J. C., and Chiou, Y. H. (2011). Applying Bayesian approach to assess process capability for asymmetric tolerances based on Cpmk index. Applied mathematical modelling, 35(9), 4473–4489.
- [25] Lindley, D. V. (1958). Fiducial distributions and Bayes' theorem. *Journal of the Royal Statistical Society*, 20, 102-107.
- [26] Maiti, S. S., Saha, M. and Nanda, A. K. (2010). On generalizing process capability indices. *Journal of Quality Technology and Quantitative Management*, 7(3), 279–300.
- [27] Metropolis, N., Rosenbluth, A. W., Rosenbluth, M. N., Teller, A. H. and Teller, E. (1953). Equation of state calculations by fast computing machines. *The Journal of Chemical Physics*, 21(6): 1087–1092.
- [28] Miao, R., Zhang, X., Yang, D., Zhao, Y. and Jiang, Z. (2011). A conjugate Bayesian approach for calculating process capability indices. *Expert Systems with Applications*, 38(7), 8099–8104.
- [29] Ouyang, L. Y., Wu, C. C., and Kuo, H. L. (2002). Bayesian assessment for some process capability indices. International journal of information and management sciences, 13(3), 1–18.
- [30] Pearn, W. L., Kotz, S., and Johnson, N. L. (1992). Distributional and inferential properties of process capability indices. *Journal of Quality Technology*, 24, 216–231.
- [31] Pearn, W. L., Tai, Y. T., Hsiao, I. F., and Ao, Y. P. (2014). Approximately unbiased estimator for non-normal process capability index  $C_{Npk}$ . Journal of Testing and Evaluation, 42, 1408–1417.
- [32] Pearn, W. L., Wu, C. C. and Wu, C. H. (2015). Estimating process capability index C pk: classical approach versus Bayesian approach. *Journal of Statistical Computation and Simulation*, 85(10), 2007–2021.

- [33] Pearn, W. L., Tai, Y. T., and Wang, H. T. (2016). Estimation of a modified capability index for non-normal distributions. *Journal of Testing and Evaluation*, 44, 1998–2009.
- [34] Perakis, M. and Xekalaki, E. (2002). A process capability index that is based on the proportion of conformance. *Journal of Statistical Computation and Simulation*, 72(9), 707–718.
- [35] Rao, G. S., Aslam, M., and Kantam, R. R. L. (2016). Bootstrap confidence intervals of  $C_{Npk}$  for Inverse Rayleigh and Log-logistic distributions. *Journal of Statistical Computation and Simulation*, 86(5), 862–873.
- [36] Ranneby, B. (1984). The maximum spacing method. an estimation method related to the maximum likelihood Method. *Scandinavian Journal of Statistics*, 11(2), 93–112.
- [37] Saxena, S. and Singh, H. P. (2006). A Bayesian estimator of process capability index. *Journal of Statistics and Management Systems*, 9(2), 269–283.
- [38] Seifi, S. and Nezhad, M. S. F. (2017). Variable sampling plan for resubmitted lots based on process capability index and Bayesian approach. *The International Journal of Advanced Manufacturing Technology*, 88(9-12), 2547–2555.
- [39] Saha, M., Kumar, S., Maiti, S. S., and Yadav, A. S. (2018). Asymptotic and bootstrap confidence intervals of generalized process capability index  $C_{py}$  Cpy for exponentially distributed quality characteristic. *Life Cycle Reliability And Safety Engineering*, 7(4), 235–243.
- [40] Saha, M., Dey, S., Yadav, A. S., and Kumar, S. (2019). Classical and Bayesian inference of C py for generalized Lindley distributed quality characteristic. *Quality And Reliability Engineering International*, 35(8), 2593–2611.
- [41] Saha, M., Kumar, S., Maiti, S. S., Singh Yadav, A., and Dey, S. (2020a). Asymptotic and bootstrap confidence intervals for the process capability index cpy based on Lindley distributed quality characteristic. *American Journal Of Mathematical And Management Sciences*, 39(1), 75–89.
- [42] Saha, M., Kumar, S., and Sahu, R. (2020b). Comparison of two generalized process capability indices by using bootstrap confidence intervals. *International Journal of Statistics and Reliability Engineering*, 7(1), 187–195.
- [43] Shanker, R. (2015): Akash Distribution and Its Applications. International Journal of Probability and Statistics, 4(3): 65–75.

- [44] Sen, S., Maiti, S. S., and Chandra, N. (2016). The xgamma distribution: statistical properties and application. *Journal of Modern Applied Statistical Methods*, 15(1), 38.
- [45] Shiau, J. J. H., Chiang, C. T. and Hung, H. N. (1999a). A Bayesian procedure for process capability assessment. *Quality and Reliability Engineering International*, 15(5), 369–378.
- [46] Shiau, J. J. H., Hung, H. N. and Chiang, C. T. (1999b). A note on Bayesian estimation of process capability indices. *Statistics and Probability Letters*, 45(3), 215–224.
- [47] Smithson, M. (2001). Correct confidence intervals for various regression effect sizes and parameters: the importance of non-central distributions in computing intervals. *Educational and Psychological Measurement*, 61, 605–632.
- [48] Smith, A. F. and Roberts, G. O. (1993). Bayesian computation via the gibbs sampler and related markov chain monte carlo methods. *Journal of the Royal Statistical Society. Series B (Methodological)*, 55.
- [49] Swain, J. J., Venkatraman, S. and Wilson, J. R. (1988). Least-squares estimation of distribution functions in Johnson's translation system. *Journal of Statistical Computation and Simulation*, 29(4), 271–297.
- [50] Tong, G. and Chen, J. P. (1998). Lower confidence limits of process capability indices for non-normal distributions. *Quality Engineering*, **9**, 305–316.
- [51] Zimmer, W. J., Keats, J. B., and Wang, F. K. (1998). The Burr XII Distribution in Reliability Analysis, *Journal of Quality Technology*, 30, 386–394.

# **Biography**



**Sumit Kumar** is currently working as an Assistant Professor in the Department of Mathematics at Chandigarh University, Mohali, Punjab. He did his M.Sc. in Statistics from the Department of Statistics at Chaudhary Charan Singh University, Meerut, and his Ph.D. from the Department of Statistics at the Central University of Rajasthan. He has made good contributions in the areas of statistical quality control, classical and Bayesian inference, and distribution theory. He has also reviewed several papers for different reputed journals. He has published 11 research articles and 1 edited book chapter in reputed national/international journals. He has presented his research work at various national and international conferences and attended several seminars and FDP's on statistics and related areas